

N1,N1-Dimethylbenzene-1,4-diamine dihydrochloride

Apollo Scientific

Chemwatch Hazard Alert Code: 3

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Safety Data Sheet (Conforms to Annex II of REACH (1907/2006) - Regulation 2020/878)

S.REACH.GBR.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

1.1. Product Identifier

| | |
|-------------------------------|---|
| Product name | N1,N1-Dimethylbenzene-1,4-diamine dihydrochloride |
| Chemical Name | N,N-dimethyl-p-phenylenediamine dihydrochloride |
| Synonyms | Not Available |
| Proper shipping name | TOXIC SOLID, ORGANIC, N.O.S. |
| Chemical formula | C8H12N2.2ClH |
| Other means of identification | Not Available |
| CAS number | 536-46-9 |
| EC number | 208-635-7 |

1.2. Relevant identified uses of the substance or mixture and uses advised against

| | |
|--------------------------|--|
| Relevant identified uses | Not Available |
| Uses advised against | No specific uses advised against are identified. |

1.3. Details of the manufacturer or supplier of the safety data sheet

| | |
|-------------------------|---|
| Registered company name | Apollo Scientific |
| Address | Whitefield Road, Bredbury SK62QR United Kingdom |
| Telephone | 01614060505 |
| Fax | 0161 406 0506 |
| Website | http://www.apolloscientific.co.uk/ |
| Email | sales@apolloscientific.co.uk |

1.4. Emergency telephone number

| | |
|-----------------------------------|---------------|
| Association / Organisation | Not Available |
| Emergency telephone numbers | Not Available |
| Other emergency telephone numbers | Not Available |

SECTION 2 Hazards identification


2.1. Classification of the substance or mixture

| | |
|--|---|
| Classification according to regulation (EC) No | H311 - Acute Toxicity (Dermal) Category 3, H331 - Acute Toxicity (Inhalation) Category 3, H317 - Sensitisation (Skin) Category 1, H301 - Acute Toxicity (Oral) Category 3, H351 - Carcinogenicity Category 2, H412 - Hazardous to the Aquatic Environment |
|--|---|

N1,N1-Dimethylbenzene-1,4-diamine dihydrochloride

| | |
|---|--|
| 1272/2008 [CLP] and amendments [1] | Long-Term Hazard Category 3 |
| Legend: | 1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI |

2.2. Label elements

| | |
|----------------------------|---|
| Hazard pictogram(s) |  |
| Signal word | Danger |

Hazard statement(s)

| | |
|-------------|--|
| H311 | Toxic in contact with skin. |
| H331 | Toxic if inhaled. |
| H317 | May cause an allergic skin reaction. |
| H301 | Toxic if swallowed. |
| H351 | Suspected of causing cancer. |
| H412 | Harmful to aquatic life with long lasting effects. |

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

| | |
|-------------|--|
| P201 | Obtain special instructions before use. |
| P264 | Wash all exposed external body areas thoroughly after handling. |
| P270 | Do not eat, drink or smoke when using this product. |
| P271 | Use only outdoors or in a well-ventilated area. |
| P280 | Wear protective gloves and protective clothing. |
| P261 | Avoid breathing dust/fumes. |
| P273 | Avoid release to the environment. |
| P272 | Contaminated work clothing should not be allowed out of the workplace. |

Precautionary statement(s) Response

| | |
|------------------|--|
| P301+P310 | IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider. |
| P308+P313 | IF exposed or concerned: Get medical advice/ attention. |
| P330 | Rinse mouth. |
| P302+P352 | IF ON SKIN: Wash with plenty of water. |
| P304+P340 | IF INHALED: Remove person to fresh air and keep comfortable for breathing. |
| P311 | Call a POISON CENTER/doctor/physician/first aider. |
| P333+P313 | If skin irritation or rash occurs: Get medical advice/attention. |
| P361+P364 | Take off immediately all contaminated clothing and wash it before reuse. |

Precautionary statement(s) Storage

| | |
|------------------|--|
| P403+P233 | Store in a well-ventilated place. Keep container tightly closed. |
| P405 | Store locked up. |

Precautionary statement(s) Disposal

| | |
|-------------|--|
| P501 | Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation. |
|-------------|--|

2.3. Other hazards

Inhalation and/or ingestion may produce serious health damage*.

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REACH - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

SECTION 3 Composition / information on ingredients

3.1.Substances

| 1. CAS No 2.EC No 3.Index No 4.REACH No | %[weight] | Name | Classification according to regulation (EC) No 1272/2008 [CLP] and amendments | SCL / M-Factor | Nanoform Particle Characteristics |
|--|-----------|---|---|----------------|-----------------------------------|
| Not Available | 100 | N1,N1-Dimethylbenzene-1,4-diamine dihydrochloride | Not Applicable | Not Applicable | Not Available |

Legend: 1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 3. Classification drawn from C&L; * EU IOELVs available; [e] Substance identified as having endocrine disrupting properties

3.2.Mixtures

See 'Information on ingredients' in section 3.1

SECTION 4 First aid measures

4.1. Description of first aid measures

| | |
|---------------------|---|
| Eye Contact | <p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. |
| Skin Contact | <p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. |
| Inhalation | <ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay. |
| Ingestion | <ul style="list-style-type: none"> ▶ IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY. ▶ For advice, contact a Poisons Information Centre or a doctor. ▶ Urgent hospital treatment is likely to be needed. ▶ In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition. ▶ If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist. ▶ If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS. <p>Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:</p> <ul style="list-style-type: none"> ▶ INDUCE vomiting with fingers down the back of the throat, ONLY IF CONSCIOUS. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. <p>NOTE: Wear a protective glove when inducing vomiting by mechanical means.</p> |

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

As in all cases of suspected poisoning, follow the ABCDEs of emergency medicine (airway, breathing, circulation, disability, exposure), then the ABCDEs of toxicology (antidotes, basics, change absorption, change distribution, change elimination).

For poisons (where specific treatment regime is absent):

BASIC TREATMENT

Continued...

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- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 L/min.
- Monitor and treat, where necessary, for pulmonary oedema.
- Monitor and treat, where necessary, for shock.
- Anticipate seizures.
- **DO NOT** use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use.
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

SECTION 5 Firefighting measures

5.1. Extinguishing media

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

5.2. Special hazards arising from the substrate or mixture

| | |
|-----------------------------|-------------|
| Fire Incompatibility | None known. |
|-----------------------------|-------------|

5.3. Advice for firefighters

| | |
|------------------------------|---|
| Fire Fighting | <ul style="list-style-type: none"> ▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ Wear breathing apparatus plus protective gloves in the event of a fire. ▸ Prevent, by any means available, spillage from entering drains or water courses. ▸ Use fire fighting procedures suitable for surrounding area. ▸ DO NOT approach containers suspected to be hot. ▸ Cool fire exposed containers with water spray from a protected location. ▸ If safe to do so, remove containers from path of fire. ▸ Equipment should be thoroughly decontaminated after use. |
| Fire/Explosion Hazard | <ul style="list-style-type: none"> ▸ Non combustible. ▸ Not considered a significant fire risk, however containers may burn. <p>May emit poisonous fumes.</p> |

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

| | |
|---------------------|---|
| Minor Spills | <ul style="list-style-type: none"> ▸ Clean up all spills immediately. ▸ Avoid contact with skin and eyes. ▸ Wear protective clothing, gloves, safety glasses and dust respirator. ▸ Use dry clean up procedures and avoid generating dust. ▸ Sweep up or ▸ Vacuum up (consider explosion-proof machines designed to be grounded during storage and use). ▸ Place in clean drum then flush area with water. |
|---------------------|---|

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| | |
|---------------------|--|
| | |
| Major Spills | |

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

7.1. Precautions for safe handling

| | |
|--------------------------------------|--|
| Safe handling | <ul style="list-style-type: none"> ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps. ▶ DO NOT enter confined spaces until atmosphere has been checked. ▶ DO NOT allow material to contact humans, exposed food or food utensils. ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. ▶ Keep containers securely sealed when not in use. ▶ Avoid physical damage to containers. ▶ Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use. ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained. |
| Fire and explosion protection | See section 5 |
| Other information | <ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ Store in a cool, dry, well-ventilated area. ▶ Store away from incompatible materials and foodstuff containers. ▶ Protect containers against physical damage and check regularly for leaks. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. |

7.2. Conditions for safe storage, including any incompatibilities

| | |
|--------------------------------|---|
| Suitable container | <ul style="list-style-type: none"> ▶ Lined metal can, lined metal pail/ can. ▶ Plastic pail. ▶ Polyliner drum. ▶ Packing as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks. <p>For low viscosity materials</p> <ul style="list-style-type: none"> ▶ Drums and jerricans must be of the non-removable head type. ▶ Where a can is to be used as an inner package, the can must have a screwed enclosure. <p>For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):</p> <ul style="list-style-type: none"> ▶ Removable head packaging; ▶ Cans with friction closures and ▶ low pressure tubes and cartridges <p>may be used.</p> <p>-</p> <p>Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages *.</p> <p>-</p> <p>In addition, where inner packagings are glass and contain liquids of packing group I and II there must be sufficient inert absorbent to absorb any spillage *.</p> <p>-</p> <p>* unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</p> <p>All inner and sole packagings for substances that have been assigned to Packaging Groups I or II on the basis of inhalation toxicity criteria, must be hermetically sealed.</p> |
| Storage incompatibility | <p>None known</p> <ul style="list-style-type: none"> ▶ Air Sensitive ▶ Hygroscopic ▶ Light sensitive ▶ Store under argon |

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| | |
|--|---|
| Hazard categories in accordance with Regulation (EC) No 1272/2008 | H2: Acute Toxic |
| Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of | H2 Lower- / Upper-tier requirements: 50 / 200 |

7.3. Specific end use(s)

See section 1.2

SECTION 8 Exposure controls / personal protection

8.1. Control parameters

| Ingredient | DNELs Exposure Pattern Worker | PNECs Compartment |
|-------------------|--------------------------------------|--------------------------|
| Not Available | Not Available | Not Available |

* Values for General Population

Occupational Exposure Limits (OEL)

INGREDIENT DATA

| Source | Ingredient | Material name | TWA | STEL | Peak | Notes |
|---------------|-------------------|----------------------|---------------|---------------|---------------|---------------|
| Not Available | Not Available | Not Available | Not Available | Not Available | Not Available | Not Available |

Not Applicable

Emergency Limits


| Ingredient | TEEL-1 | TEEL-2 | TEEL-3 |
|---|---------------|---------------|---------------|
| N1,N1-Dimethylbenzene-1,4-diamine dihydrochloride | Not Available | Not Available | Not Available |

| Ingredient | Original IDLH | Revised IDLH |
|---|----------------------|---------------------|
| N1,N1-Dimethylbenzene-1,4-diamine dihydrochloride | Not Available | Not Available |

8.2. Exposure controls

| | | |
|--|--|---------------------------------|
| 8.2.1. Appropriate engineering controls | <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection.</p> <p>An approved self contained breathing apparatus (SCBA) may be required in some situations.</p> <p>Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p> | |
| | Type of Contaminant: | Air Speed: |
| | solvent, vapours, degreasing etc., evaporating from tank (in still air). | 0.25-0.5 m/s (50-100 f/min.) |
| | aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.) |

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| | <p>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</p> <p>grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).</p> <p>Within each range the appropriate value depends on:</p> <table border="1" data-bbox="384 367 1203 555"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p> | Lower end of the range | Upper end of the range | 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents | 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity | 3: Intermittent, low production. | 3: High production, heavy use | 4: Large hood or large air mass in motion | 4: Small hood-local control only | <p>1-2.5 m/s (200-500 f/min.)</p> <p>2.5-10 m/s (500-2000 f/min.)</p> |
|--|---|------------------------|------------------------|---|---------------------------------|--|----------------------------------|----------------------------------|-------------------------------|---|----------------------------------|---|
| Lower end of the range | Upper end of the range | | | | | | | | | | | |
| 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents | | | | | | | | | | | |
| 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity | | | | | | | | | | | |
| 3: Intermittent, low production. | 3: High production, heavy use | | | | | | | | | | | |
| 4: Large hood or large air mass in motion | 4: Small hood-local control only | | | | | | | | | | | |
| <p>8.2.2. Individual protection measures, such as personal protective equipment</p> |  | | | | | | | | | | | |
| <p>Eye and face protection</p> | <ul style="list-style-type: none"> ▶ Safety glasses with side shields ▶ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent] ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59]. | | | | | | | | | | | |
| <p>Skin protection</p> | <p>See Hand protection below</p> | | | | | | | | | | | |
| <p>Hands/feet protection</p> | <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> · frequency and duration of contact, · chemical resistance of glove material, · glove thickness and · dexterity <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> · When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. · Contaminated gloves should be replaced. <p>As defined in ASTM F-739-96 in any application, gloves are rated as:</p> <ul style="list-style-type: none"> · Excellent when breakthrough time > 480 min · Good when breakthrough time > 20 min · Fair when breakthrough time < 20 min · Poor when glove material degrades <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> · Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. · Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential | | | | | | | | | | | |

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| | |
|-------------------------|--|
| | Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. <ul style="list-style-type: none"> ▸ Wear chemical protective gloves, e.g. PVC. ▸ Wear safety footwear or safety gumboots, e.g. Rubber |
| Body protection | See Other protection below |
| Other protection | <ul style="list-style-type: none"> ▸ Overalls. ▸ Eyewash unit. ▸ Barrier cream. ▸ Skin cleansing cream. |

Respiratory protection

Type -P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

| Required Minimum Protection Factor | Half-Face Respirator | Full-Face Respirator | Powered Air Respirator |
|------------------------------------|----------------------|----------------------|------------------------|
| up to 10 x ES | P1 Air-line* | - - | PAPR-P1 - |
| up to 50 x ES | Air-line** | P2 | PAPR-P2 |
| up to 100 x ES | - | P3 | - |
| | | Air-line* | - |
| 100+ x ES | - | Air-line** | PAPR-P3 |

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU)
- Use approved positive flow mask if significant quantities of dust becomes airborne.
- Try to avoid creating dust conditions.

8.2.3. Environmental exposure controls

See section 12

SECTION 9 Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | | | |
|---|---------------|--|---------------|
| Appearance | Off-white | | |
| Physical state | Divided Solid | Relative density (Water = 1) | Not Available |
| Odour | Not Available | Partition coefficient n-octanol / water | Not Available |
| Odour threshold | Not Available | Auto-ignition temperature (°C) | Not Available |
| pH (as supplied) | Not Available | Decomposition temperature (°C) | Not Available |
| Melting point / freezing point (°C) | 222(dec.) | Viscosity (cSt) | Not Available |
| Initial boiling point and boiling range (°C) | Not Available | Molecular weight (g/mol) | Not Available |
| Flash point (°C) | Not Available | Taste | Not Available |
| Evaporation rate | Not Available | Explosive properties | Not Available |
| Flammability | Not Available | Oxidising properties | Not Available |

Continued...

N1,N1-Dimethylbenzene-1,4-diamine dihydrochloride

| | | | |
|---------------------------|---------------|-----------------------------------|----------------|
| Upper Explosive Limit (%) | Not Available | Surface Tension (dyn/cm or mN/m) | Not Applicable |
| Lower Explosive Limit (%) | Not Available | Volatile Component (%vol) | Not Available |
| Vapour pressure (kPa) | Not Available | Gas group | Not Available |
| Solubility in water | Miscible | pH as a solution (1%) | Not Available |
| Vapour density (Air = 1) | Not Available | VOC g/L | Not Available |
| Nanoform Solubility | Not Available | Nanoform Particle Characteristics | Not Available |
| Particle Size | Not Available | | |

9.2. Other information

Not Available

SECTION 10 Stability and reactivity

| | |
|--|--|
| 10.1.Reactivity | See section 7.2 |
| 10.2. Chemical stability | <ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur. |
| 10.3. Possibility of hazardous reactions | See section 7.2 |
| 10.4. Conditions to avoid | See section 7.2 |
| 10.5. Incompatible materials | See section 7.2 |
| 10.6. Hazardous decomposition products | See section 5.3 |

SECTION 11 Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008 Information on toxicological effects

| | |
|--------------|--|
| Inhaled | <p>The material is not thought to produce respiratory irritation (as classified by EC Directives using animal models). Nevertheless inhalation of dusts, or fumes, especially for prolonged periods, may produce respiratory discomfort and occasionally, distress. Inhalation of dusts, generated by the material during the course of normal handling, may produce severe damage to the health of the individual. Relatively small amounts absorbed from the lungs may prove fatal.</p> <p>Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.</p> <p>If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures.</p> |
| Ingestion | Accidental ingestion of the material may be seriously damaging to the health of the individual; animal experiments indicate that ingestion of less than 40 gram may be fatal. |
| Skin Contact | <p>The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> |
| Eye | Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may cause transient discomfort characterised by tearing or conjunctival redness (as with windburn). Slight abrasive damage may also result. |
| Chronic | <p>Long-term exposure to the product is not thought to produce chronic effects adverse to the health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.</p> <p>Long term exposure to high dust concentrations may cause changes in lung function i.e. pneumoconiosis, caused by particles less than 0.5 micron penetrating and remaining in the lung.</p> |

| | | |
|---|---|---------------|
| N1,N1-Dimethylbenzene-1,4-diamine dihydrochloride | TOXICITY | IRRITATION |
| | Not Available | Not Available |
| Legend: | 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances | |

N1,N1-Dimethylbenzene-1,4-diamine dihydrochloride

| | | | |
|-----------------------------------|---|--------------------------|---|
| Acute Toxicity | ✓ | Carcinogenicity | ✓ |
| Skin Irritation/Corrosion | ✗ | Reproductivity | ✗ |
| Serious Eye Damage/Irritation | ✗ | STOT - Single Exposure | ✗ |
| Respiratory or Skin sensitisation | ✓ | STOT - Repeated Exposure | ✗ |
| Mutagenicity | ✗ | Aspiration Hazard | ✗ |

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

11.2 Information on other hazards

11.2.1. Endocrine disrupting properties

No evidence of endocrine disrupting properties were found in the current literature.

11.2.2. Other information

See Section 11.1

SECTION 12 Ecological information

12.1. Toxicity

| N1,N1-Dimethylbenzene-1,4-diamine dihydrochloride | Endpoint | Test Duration (hr) | Species | Value | Source |
|---|---------------|--------------------|---------------|---------------|---------------|
| | Not Available | Not Available | Not Available | Not Available | Not Available |

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

DO NOT discharge into sewer or waterways.

12.2. Persistence and degradability

| Ingredient | Persistence: Water/Soil | Persistence: Air |
|------------|---------------------------------------|---------------------------------------|
| | No Data available for all ingredients | No Data available for all ingredients |

12.3. Bioaccumulative potential

| Ingredient | Bioaccumulation |
|------------|---------------------------------------|
| | No Data available for all ingredients |

12.4. Mobility in soil

| Ingredient | Mobility |
|------------|---------------------------------------|
| | No Data available for all ingredients |

12.5. Results of PBT and vPvB assessment

| | P | B | T |
|-------------------------|---------------|---------------|---------------|
| Relevant available data | Not Available | Not Available | Not Available |
| PBT | ✗ | ✗ | ✗ |
| vPvB | ✗ | ✗ | ✗ |
| PBT Criteria fulfilled? | No | | |
| vPvB | No | | |

12.6. Endocrine disrupting properties

No evidence of endocrine disrupting properties were found in the current literature.

12.7. Other adverse effects

No evidence of ozone depleting properties were found in the current literature.

SECTION 13 Disposal considerations

13.1. Waste treatment methods

| | |
|-------------------------------------|--|
| Product / Packaging disposal | <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> ▸ Reduction ▸ Reuse ▸ Recycling ▸ Disposal (if all else fails) <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. In most instances the supplier of the material should be consulted.</p> <ul style="list-style-type: none"> ▸ DO NOT allow wash water from cleaning or process equipment to enter drains. ▸ It may be necessary to collect all wash water for treatment before disposal. ▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▸ Where in doubt contact the responsible authority. ▸ Recycle wherever possible or consult manufacturer for recycling options. ▸ Consult State Land Waste Management Authority for disposal. ▸ Bury residue in an authorised landfill. ▸ Recycle containers if possible, or dispose of in an authorised landfill. |
| Waste treatment options | Not Available |
| Sewage disposal options | Not Available |

SECTION 14 Transport information

Labels Required

| | |
|-------------------------|----|
| | |
| Marine Pollutant | NO |
| HAZCHEM | 2X |

Land transport (ADR-RID)

| | | |
|---|--------------------------------|----------------|
| 14.1. UN number or ID number | 2811 | |
| 14.2. UN proper shipping name | TOXIC SOLID, ORGANIC, N.O.S. | |
| 14.3. Transport hazard class(es) | Class | 6.1 |
| | Subsidiary risk | Not Applicable |
| 14.4. Packing group | II | |
| 14.5. Environmental hazard | Not Applicable | |
| 14.6. Special precautions for user | Hazard identification (Kemler) | 60 |
| | Classification code | T2 |
| | Hazard Label | 6.1 |
| | Special provisions | 274 614 |
| | Limited quantity | 500 g |
| | Tunnel Restriction Code | 2 (D/E) |

Air transport (ICAO-IATA / DGR)

| | |
|--------------------------------------|--------------------------------|
| 14.1. UN number | 2811 |
| 14.2. UN proper shipping name | Toxic solid, organic, n.o.s. * |

N1,N1-Dimethylbenzene-1,4-diamine dihydrochloride

| | | |
|------------------------------------|---|----------------|
| 14.3. Transport hazard class(es) | ICAO/IATA Class | 6.1 |
| | ICAO / IATA Subrisk | Not Applicable |
| | ERG Code | 6L |
| 14.4. Packing group | II | |
| 14.5. Environmental hazard | Not Applicable | |
| 14.6. Special precautions for user | Special provisions | A3 A5 |
| | Cargo Only Packing Instructions | 676 |
| | Cargo Only Maximum Qty / Pack | 100 kg |
| | Passenger and Cargo Packing Instructions | 669 |
| | Passenger and Cargo Maximum Qty / Pack | 25 kg |
| | Passenger and Cargo Limited Quantity Packing Instructions | Y644 |
| | Passenger and Cargo Limited Maximum Qty / Pack | 1 kg |

Sea transport (IMDG-Code / GGVSee)

| | | |
|------------------------------------|------------------------------|----------------|
| 14.1. UN number | 2811 | |
| 14.2. UN proper shipping name | TOXIC SOLID, ORGANIC, N.O.S. | |
| 14.3. Transport hazard class(es) | IMDG Class | 6.1 |
| | IMDG Subrisk | Not Applicable |
| 14.4. Packing group | II | |
| 14.5. Environmental hazard | Not Applicable | |
| 14.6. Special precautions for user | EMS Number | F-A, S-A |
| | Special provisions | 274 |
| | Limited Quantities | 500 g |

Inland waterways transport (ADN)

| | | |
|------------------------------------|------------------------------|----------------|
| 14.1. UN number | 2811 | |
| 14.2. UN proper shipping name | TOXIC SOLID, ORGANIC, N.O.S. | |
| 14.3. Transport hazard class(es) | 6.1 | Not Applicable |
| | | |
| 14.4. Packing group | II | |
| 14.5. Environmental hazard | Not Applicable | |
| 14.6. Special precautions for user | Classification code | T2 |
| | Special provisions | 274; 614; 802 |
| | Limited quantity | 500 g |
| | Equipment required | PP, EP |
| | Fire cones number | 2 |

14.7. Maritime transport in bulk according to IMO instruments

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

| | |
|--------------|-------|
| Product name | Group |
|--------------|-------|

14.7.3. Transport in bulk in accordance with the IGC Code

Continued...

| Product name | Ship Type |
|--------------|-----------|
|--------------|-----------|

SECTION 15 Regulatory information

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2020/878; Regulation (EC) No 1272/2008 as updated through ATPs.

Information according to 2012/18/EU (Seveso III):

| Seveso Category | H2 |
|-----------------|----|
|-----------------|----|

15.2. Chemical safety assessment

For further information please look at the Chemical Safety Assessment and Exposure Scenarios prepared by your Supply Chain if available.

ECHA SUMMARY

Not Applicable

National Inventory Status

| National Inventory | Status |
|---|---|
| Australia - AIIC / Australia Non-Industrial Use | Not Available |
| Canada - DSL | Not Available |
| Canada - NDSL | Not Available |
| China - IECSC | Not Available |
| Europe - EINEC / ELINCS / NLP | Not Available |
| Japan - ENCS | Not Available |
| Korea - KECI | Not Available |
| New Zealand - NZIoC | Not Available |
| Philippines - PICCS | Not Available |
| USA - TSCA | Not Available |
| Taiwan - TCSI | Not Available |
| Mexico - INSQ | Not Available |
| Vietnam - NCI | Not Available |
| Russia - FBEPH | Not Available |
| Legend: | Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration. |

SECTION 16 Other information

| | |
|---------------|------------|
| Revision Date | 17/09/2022 |
| Initial Date | 17/09/2022 |

Full text Risk and Hazard codes

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

Definitions and abbreviations

PC - TWA: Permissible Concentration-Time Weighted Average
PC - STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit,
IDLH: Immediately Dangerous to Life or Health Concentrations
ES: Exposure Standard
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index
AIIIC: Australian Inventory of Industrial Chemicals
DSL: Domestic Substances List
NDSL: Non-Domestic Substances List
IECSC: Inventory of Existing Chemical Substance in China
EINECS: European INventory of Existing Commercial chemical Substances
ELINCS: European List of Notified Chemical Substances
NLP: No-Longer Polymers
ENCS: Existing and New Chemical Substances Inventory
KECI: Korea Existing Chemicals Inventory
NZIoC: New Zealand Inventory of Chemicals
PICCS: Philippine Inventory of Chemicals and Chemical Substances
TSCA: Toxic Substances Control Act
TCSI: Taiwan Chemical Substance Inventory
INSQ: Inventario Nacional de Sustancias Químicas
NCI: National Chemical Inventory
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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