

Apollo Scientific

Part Number: **OR52064** Version No: **1.1** Safety Data Sheet (Conforms to Annex II of REACH (1907/2006) - Regulation 2020/878) Chemwatch Hazard Alert Code: 3

Issue Date: **15/05/2022** Print Date: **01/08/2023** S.REACH.GBR.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

1.1. Product Identifier

Product name	Methyl 4-[(1S)-1-aminoethyl]benzoate
Chemical Name	(S)-Methyl 4-(1-aminoethyl)benzoate
Synonyms	Not Available
Proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S.
Chemical formula	Not Available
Other means of identification	Not Available
CAS number	222714-37-6*

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Not Available
Uses advised against	No specific uses advised against are identified.

1.3. Details of the manufacturer or supplier of the safety data sheet

Registered company name	Apollo Scientific
Address	Whitefield Road, Bredbury SK62QR United Kingdom
Telephone	01614060505
Fax	0161 406 0506
Website	http://www.apolloscientific.co.uk/
Email	sales@apolloscientific.co.uk

1.4. Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	Not Available
Other emergency telephone numbers	Not Available

SECTION 2 Hazards identification

2.1. Classification of the substance or mixture

Classification according to regulation (EC) No 1272/2008 [CLP] and amendments ^[1]

H314 - Skin Corrosion/Irritation Category 1B, H312 - Acute Toxicity (Dermal) Category 4, H290 - Corrosive to Metals Category 1, H318 - Serious Eye Damage/Eye Irritation Category 1, H332 - Acute Toxicity (Inhalation) Category 4, H302 - Acute Toxicity (Oral) Category 4

Legend: 1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

2.2. Label elements

Hazard pictogram(s)	
Signal word	Danger

Hazard statement(s)

. ,	
H314	Causes severe skin burns and eye damage.
H312	Harmful in contact with skin.
H290	May be corrosive to metals.
H332	Harmful if inhaled.
H302	Harmful if swallowed.

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

P260	Do not breathe dust/fume.
P264	Wash all exposed external body areas thoroughly after handling.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P234	Keep only in original packaging.
P270	Do not eat, drink or smoke when using this product.

Precautionary statement(s) Response

P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor/physician/first aider.
P363	Wash contaminated clothing before reuse.
P390	Absorb spillage to prevent material damage.
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider if you feel unwell.
P302+P352	IF ON SKIN: Wash with plenty of water.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P362+P364	Take off contaminated clothing and wash it before reuse.

Precautionary statement(s) Storage

Store locked up.

Precautionary statement(s) Disposal

P405

P501

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

2.3. Other hazards

REACH - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

SECTION 3 Composition / information on ingredients

3.1.Substances

1. CAS No

%[weight] Name

2.EC No 3.Index No 4.REACH No			regulation (EC) No 1272/2008 [CLP] and amendments	M-Factor	Characteristics
Not Available	100	Methyl 4-[(1S)- 1-aminoethyl]benzoate	Not Applicable	Not Applicable	Not Available

Legend: 1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 3. Classification drawn from C&L; * EU IOELVs available; [e] Substance identified as having endocrine disrupting properties

3.2.Mixtures

See 'Information on ingredients' in section 3.1

SECTION 4 First aid measures

4.1. Description of first aid measures

Eye Contact	 If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	 If skin or hair contact occurs: Immediately flush body and clothes with large amounts of water, using safety shower if available. Quickly remove all contaminated clothing, including footwear. Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre Transport to hospital, or doctor.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay. Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema. Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs). As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested. Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered. This must definitely be left to a doctor or person authorised by him/her. (ICSC13719)
Ingestion	 For advice, contact a Poisons Information Centre or a doctor at once. Urgent hospital treatment is likely to be needed. If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Transport to hospital or doctor without delay.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

For acute or short-term repeated exposures to highly alkaline materials:

- * Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- Oxygen is given as indicated.
- + The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure.

- INGESTION:
- Milk and water are the preferred diluents

No more than 2 glasses of water should be given to an adult.

Continued...

* Neutralising agents should never be given since exothermic heat reaction may compound injury.

* Catharsis and emesis are absolutely contra-indicated.

* Activated charcoal does not absorb alkali.

* Gastric lavage should not be used.

Supportive care involves the following:

Withhold oral feedings initially.

If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.

• Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.

Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE:

Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

SECTION 5 Firefighting measures

5.1. Extinguishing media

- ▶ Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility	+ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may
Fire incompationity	result

5.3. Advice for firefighters

Fire Fighting	
Fire/Explosion Hazard	 Combustible solid which burns but propagates flame with difficulty; it is estimated that most organic dusts are combustible (circa 70%) - according to the circumstances under which the combustion process occurs, such materials may cause fires and / or dust explosions. Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions). Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion. Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust (420 micron or less) may burn rapidly and fiercely if ignited - particles exceeding this limit will generally not form flammable dust clouds; once initiated, however, larger particles up to 1400 microns diameter will contribute to the propagation of an explosion. In the same way as gases and vapours, dusts in the form of a cloud are only ignitable over a range of concentrations; in principle, the concepts of lower explosive limit (LEL) and upper explosive limit (UEL) are applicable to dust clouds but only the LEL is for practical use; - this is because of the inherent difficulty of achieving homogeneous dust clouds at high temperatures (for dust the LEL is of me called the "Minimum Explosible Concentration", MEC). When processed with flammable liquids/vapors/mists.ignitable (hybrid) mixtures may be formed with combustible dusts. Ignitable oritica explosion may release of large quantities of gaseous products; this in turn creates a subsequent pressure rise of explosive torce capable of damaging plant and buildings and injuring people. Jougalty the initial or primary explosion takes place in

, carbon monoxide (CO) ,
carbon dioxide (CO2) , other pyrolysis products typical of burning organic material. May emit corrosive fumes.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

Minor Spills	 Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material. Check regularly for spills and leaks. Remove all ignition sources. Clean up all spills immediately. Avoid contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Use dry clean up procedures and avoid generating dust. Place in a suitable, labelled container for waste disposal.
Major Spills	

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

7.1. Precautions for safe handling	
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	Avoid all personal contact, including inhalation.
	Wear protective clothing when risk of exposure occurs.
	Use in a well-ventilated area.
	► Avoid contact with moisture.
	Avoid contact with incompatible materials.
	When handling, DO NOT eat, drink or smoke.
	Keep containers securely sealed when not in use.
	Avoid physical damage to containers.
	Always wash hands with soap and water after handling.
	Work clothes should be laundered separately. Launder contaminated clothing before re-use.
	 Use good occupational work practice.
	 Observe manufacturer's storage and handling recommendations contained within this SDS.
	Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are
	maintained.
	Porganic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in
	air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including
Safe handling	secondary explosions)
-	Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame.
	Establish good housekeeping practices.
	Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds.
	Use continuous suction at points of dust generation to capture and minimise the accumulation of dusts. Particular attention
	should be given to overhead and hidden horizontal surfaces to minimise the probability of a "secondary" explosion. According
	to NFPA Standard 654, dust layers 1/32 in.(0.8 mm) thick can be sufficient to warrant immediate cleaning of the area.
	 Do not use air hoses for cleaning.
	 Minimise dry sweeping to avoid generation of dust clouds. Vacuum dust-accumulating surfaces and remove to a chemical
	disposal area. Vacuums with explosion-proof motors should be used.
	 Control sources of static electricity. Dusts or their packages may accumulate static charges, and static discharge can be a
	source of ignition.
	 Solids handling systems must be designed in accordance with applicable standards (e.g. NFPA including 654 and 77) and
	other national guidance.
	Do not empty directly into flammable solvents or in the presence of flammable vapors.
	The operator, the packaging container and all equipment must be grounded with electrical bonding and grounding systems.

	Plastic bags and plastics cannot be grounded, and antistatic bags do not completely protect against development of static charges.
	Empty containers may contain residual dust which has the potential to accumulate following settling. Such dusts may explode in
	 the presence of an appropriate ignition source. Do NOT cut, drill, grind or weld such containers.
	In addition ensure such activity is not performed near full, partially empty or empty containers without appropriate workplace safety authorisation or permit.
Fire and explosion protection	See section 5
	Store in original containers.
	Keep containers securely sealed.
	Store in a cool, dry, well-ventilated area.
Other information	Store away from incompatible materials and foodstuff containers.
Other Information	Protect containers against physical damage and check regularly for leaks.
	• Observe manufacturer's storage and handling recommendations contained within this SDS.
	DO NOT store near acids, or oxidising agents
	No smoking, naked lights, heat or ignition sources.

7.2. Conditions for safe storage, including any incompatibilities

Suitable container	 Lined metal can, lined metal pail/ can. Plastic pail. Polyliner drum. Packing as recommended by manufacturer. Check all containers are clearly labelled and free from leaks. For low viscosity materials Drums and jerricans must be of the non-removable head type. Where a can is to be used as an inner package, the can must have a screwed enclosure. For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.): Removable head packaging; Cans with friction closures and low pressure tubes and cartridges may be used. Where combination packages are used, and the inner packages are of glass, porcelain or stoneware, there must be sufficient inert cushioning material in contact with inner and outer packages unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.
Storage incompatibility	 Avoid strong acids, acid chlorides, acid anhydrides and chloroformates. Avoid reaction with oxidising agents Amines are incompatible with: isocyanates, halogenated organics, peroxides, phenols (acidic), epoxides, anhydrides, and acid halides. strong reducing agents such as hydrides, due to the liberation of flammable gas. Amines possess a characteristic ammonia smell, liquid amines have a distinctive "fishy" smell. Amines are formally derivatives of ammonia, wherein one or more hydrogen atoms have been replaced by a substituent such as an alkyl or anyl group. Compounds with a nitrogen atom attached to a carbonyl group, thus having the structure R-CO-NRR?, are called amides and have different chemical properties from amines. The water solubility of simple amines is enhanced by hydrogen bonding involving these lone electron pairs. Typically salts of ammonium compounds exhibit the following order of solubility in water: primary ammonium (RNH+3) > secondary ammonium (R2NH+2) > tertiary ammonium (R3NH+). Small aliphatic amines display significant solubility in many solvents, whereas those with large substituents are lipophilic. Aromatic amines, such as aniline, have their lone pair electrons conjugated into the benzene ring, thus their tendency to engage in hydrogen bonding is diminished. Their boiling points are high and their solubility in water is low. Like ammonia, amines are bases. Compared to alkali metal hydroxides, amines are weaker. The basicity of amines depends on: The electronic properties of the substituents (alkyl groups enhance the basicity, aryl groups diminish it). The degree of solvation of the protonated amine, which includes steric hindrance by the groups on nitrogen. Correlations are complicated owing to the effects of solvation which are opposite the trends for inductive effects. Solvation effe

Hazard categories in accordance with Regulation (EC) No 1272/2008	Not Available
Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of	Not Available

7.3. Specific end use(s)

See section 1.2

SECTION 8 Exposure controls / personal protection

8.1. Control parameters

Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment
Not Available	Not Available	Not Available

* Values for General Population

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Not Available						

Not Applicable

Emergency Limits

Ingredient	TEEL-1	TEEL-2		TEEL-3
Methyl 4-[(1S)- 1-aminoethyl]benzoate	Not Available	Not Available		Not Available
Ingredient	Original IDLH		Revised IDLH	
Methyl 4-[(1S)- 1-aminoethyl]benzoate	Not Available		Not Available	

8.2. Exposure controls

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8.2.1. Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-dese engineering controls can be highly effective in protecting workers and will typically be independent of worker intera- provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker a that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contarn designed properly. The design of a ventilation system must match the particular process and chemical or contamin Employers may need to use multiple types of controls to prevent employee overexposure. • Local exhaust ventilation is required where solids are handled as powders or crystals; even when particulates large, a certain proportion will be powdered by mutual friction. • Exhaust ventilation should be designed to prevent accumulation and recirculation of particulates in the workpla • If in spite of local exhaust an adverse concentration of the substance in air could occur, respiratory protection a considered. Such protection might consist of: (a): particle dust respirators, if necessary, combined with an absorption cartridge; (b): filter respirators with absorption cartridge or canister of the right type; (c): fresh-air hoods or masks • Build-up of electrostatic charge on the dust particle, may be prevented by bonding and grounding. • Powder handling equipment such as dust collectors, dryers and mills may require additional protection measu explosion venting. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "car velocities" of fresh circulating air required to efficiently remove the contaminant. Type of Contaminant: Air Spe	nd ventilation ninant if nant in use. are relatively ace. should be res such as

	direct spray, spray painting in shallow booths, drum filling, discharge (active generation into zone of rapid air motion)		1-2.5 m/s (200-500 ft/min)	
	grinding, abrasive blasting, tumbling, high speed wheel ge velocity into zone of very high rapid air motion).	enerated dusts (released at high initial	2.5-10 m/s (500-2000 ft/min)	
	Within each range the appropriate value depends on:			
	Lower end of the range	Upper end of the range		
	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents		
	2: Contaminants of low toxicity or of nuisance value only	2: Contaminants of high toxicity		
	3: Intermittent, low production.	3: High production, heavy use		
	4: Large hood or large air mass in motion	4: Small hood-local control only		
	Simple theory shows that air velocity falls rapidly with distant generally decreases with the square of distance from the ex- extraction point should be adjusted, accordingly, after refere extraction fan, for example, should be a minimum of 4-10 m/ metres distant from the extraction point. Other mechanical c apparatus, make it essential that theoretical air velocities are installed or used.	traction point (in simple cases). Therefore once to distance from the contaminating so /s (800-2000 ft/min) for extraction of crush considerations, producing performance de	e the air speed at the burce. The air velocity at the ner dusts generated 2 ficits within the extraction	
8.2.2. Individual protection measures, such as personal protective equipment				
Eye and face protection	 Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent] Full face shield may be required for supplementary but never for primary protection of eyes. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59]. 			
Skin protection	See Hand protection below			
Hands/feet protection	 Wear chemical protective gloves, e.g. PVC. Wear safety footwear or safety gumboots, e.g. Rubber The selection of suitable gloves does not only depend on the manufacturer to manufacturer. Where the chemical is a prep can not be calculated in advance and has therefore to be ch The exact break through time for substances has to be obta observed when making a final choice. Personal hygiene is a key element of effective hand care. G should be washed and dried thoroughly. Application of a nor Suitability and durability of glove type is dependent on usage · frequency and duration of contact, · chemical resistance of glove material, · glove thickness and · dexterity Select gloves tested to a relevant standard (e.g. Europe EN · When prolonged or frequently repeated contact may occur greater than 240 minutes according to EN 374, AS/NZS 216 · When only brief contact is expected, a glove with a protect according to EN 374, AS/NZS 2161.10.1 or national equivale · Some glove polymer types are less affected by movement long-term use. Contaminated gloves should be replaced. As defined in ASTM F-739-96 in any application, gloves are · Excellent when breakthrough time > 20 min · Fair when breakthrough time < 20 min Poor when glove material degrades 	paration of several substances, the resist necked prior to the application. ined from the manufacturer of the protect loves must only be worn on clean hands. n-perfumed moisturiser is recommended. e. Important factors in the selection of glo 374, US F739, AS/NZS 2161.1 or nations , a glove with a protection class of 5 or his 1.10.1 or national equivalent) is recommended. ion class of 3 or higher (breakthrough tim ent) is recommended. and this should be taken into account wh	ance of the glove material ive gloves and has to be After using gloves, hands ves include: al equivalent). gher (breakthrough time ended. e greater than 60 minutes	

	 Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. Leather wear not recommended: Contaminated leather footwear, watch bands, should be destroyed, i.e. burnt, as they cannot be adequately decontaminated
Body protection	See Other protection below
Other protection	 Overalls. PVC Apron. PVC protective suit may be required if exposure severe. Eyewash unit. Ensure there is ready access to a safety shower.

Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AK P1 Air-line*	-	AK PAPR-P1 -
up to 50 x ES	Air-line**	AK P2	AK PAPR-P2
up to 100 x ES	-	AK P3	-
		Air-line*	-
100+ x ES	-	Air-line**	AK PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- + Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used 76ak()

· Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.

• The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).

• Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.

Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.

• Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU)

 \cdot Use approved positive flow mask if significant quantities of dust becomes airborne.

 \cdot Try to avoid creating dust conditions.

8.2.3. Environmental exposure controls

See section 12

SECTION 9 Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Not Available		
Physical state	Solid	Relative density (Water = 1)	Not Available
Odour	Not Available	, Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available

pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	59-62	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Not Available	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available
Nanoform Solubility	Not Available	Nanoform Particle Characteristics	Not Available
Particle Size	Not Available		

9.2. Other information

Not Available

SECTION 10 Stability and reactivity

10.1.Reactivity	See section 7.2
10.2. Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008 Information on toxicological effects

Inhaled	The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of amine vapours may cause irritation of the mucous membrane of the nose and throat, and lung irritation with respiratory distress and cough. Swelling and inflammation of the respiratory tract is seen in serious cases; with headache, nausea, faintness and anxiety. Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled. If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures.
Ingestion	The material can produce chemical burns within the oral cavity and gastrointestinal tract following ingestion. The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.
Skin Contact The material can produce chemical burns following direct contact with the skin. Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material health damage following entry through wounds, lesions or abrasions. Volatile amine vapours produce irritation and inflammation of the skin. Direct contact can cause burns. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury Examine the skin prior to the use of the material and ensure that any external damage is suitably protected	

Eye	The material can produce chemical burns to the eye following direct contact. Vapours or mists may be extremely irritating. If applied to the eyes, this material causes severe eye damage. Vapours of volatile amines irritate the eyes, causing excessive secretion of tears, inflammation of the conjunctiva and slight swelling of the cornea, resulting in "halos" around lights. This effect is temporary, lasting only for a few hours. However this condition can reduce the efficiency of undertaking skilled tasks, such as driving a car. Direct eye contact with liquid volatile amines may produce eye damage, permanent for the lighter species.
Chronic	Repeated or prolonged exposure to corrosives may result in the erosion of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pneumonia may ensue. Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.

Methyl 4-[(1S)-	TOXICITY	IRRITATION
1-aminoethyl]benzoate	Not Available	Not Available
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

Methyl 4-[(1S)- 1-aminoethyl]benzoate	Asthma-like symptoms may continue for months of non-allergic condition known as reactive airways of highly irritating compound. Main criteria for diagno individual, with sudden onset of persistent asthma irritant. Other criteria for diagnosis of RADS include bronchial hyperreactivity on methacholine challen eosinophilia. RADS (or asthma) following an irritar and duration of exposure to the irritating substance exposure due to high concentrations of irritating s The disorder is characterized by difficulty breathin	dysfunction syndrome (RADS) who being RADS include the absence a-like symptoms within minutes to de a reversible airflow pattern on l ge testing, and the lack of minima- ting inhalation is an infrequent dis ce. On the other hand, industrial b ubstance (often particles) and is o	hich can occur after exposure to high levels of of previous airways disease in a non-atopic hours of a documented exposure to the ung function tests, moderate to severe al lymphocytic inflammation, without border with rates related to the concentration of ronchitis is a disorder that occurs as a result of
Acute Toxicity	✓	Carcinogenicity	×
Skin Irritation/Corrosion	✓	Reproductivity	×

Skin Irritation/Corrosion	×	Reproductivity	×
Serious Eye Damage/Irritation	×	STOT - Single Exposure	×
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×
Mutagenicity	×	Aspiration Hazard	×
Legend: X – Data either not available or does not fill the criteria for classificatio			able or does not fill the criteria for classification

Legend:

Data available to make classification

11.2 Information on other hazards

11.2.1. Endocrine disrupting properties

No evidence of endocrine disrupting properties were found in the current literature.

11.2.2. Other information

See Section 11.1

SECTION 12 Ecological information

12.1. Toxicity

Methyl 4-[(1S)- 1-aminoethyl]benzoate	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

Prevent, by any means available, spillage from entering drains or water courses. DO NOT discharge into sewer or waterways.

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air	
	No Data available for all ingredients	No Data available for all ingredients	

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

12.4. Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

12.5. Results of PBT and vPvB assessment

	Р	В	т	
Relevant available data	Not Available	Not Available	Not Av	ailable
PBT	×	×	×	
vPvB	×	×	×	
PBT Criteria fulfilled?				
vPvB			No	

12.6. Endocrine disrupting properties

No evidence of endocrine disrupting properties were found in the current literature.

12.7. Other adverse effects

No evidence of ozone depleting properties were found in the current literature.

SECTION 13 Disposal considerations

13.1. Waste treatment methods

Product / Packaging disposal	 Recycle wherever possible. Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. Treat and neutralise at an approved treatment plant. Treatment should involve: Mixing or slurrying in water; Neutralisation with suitable dilute acid followed by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.
Waste treatment options	Not Available
Sewage disposal options	Not Available

SECTION 14 Transport information

Labels Required

Marine Pollutant	NO
HAZCHEM	2X

Land transport (ADR-RID)

14.1. UN number or ID number	2735
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S.

14.3. Transport hazard	Class	8						
class(es)	Subsidiary risk	Subsidiary risk Not Applicable						
14.4. Packing group	Ш	III						
14.5. Environmental hazard	Not Applicable							
14.6. Special precautions for user	Hazard identification (Kemler)		80					
	Classification code		C7					
	Hazard Label		8					
	Special provisions		274					
	Limited quantity		5 L					
	Tunnel Restriction Code		3 (E)					

Air transport (ICAO-IATA / DGR)

14.1. UN number	2735	735					
14.2. UN proper shipping name	Amines, liquid, corrosive, n.o.s. *; Polyamines, liquid, corrosive, n.o.s. *						
	ICAO/IATA Class	8					
14.3. Transport hazard class(es)	ICAO / IATA Subrisk	Not Applicable					
(1255(65)	ERG Code	8L					
14.4. Packing group	Ш	III					
14.5. Environmental hazard	Not Applicable						
	Special provisions	A3 A803					
	Cargo Only Packing Ir	856					
	Cargo Only Maximum	60 L					
14.6. Special precautions for user	Passenger and Cargo	852					
	Passenger and Cargo	5 L					
	Passenger and Cargo	Y841					
	Passenger and Cargo	Limited Maximum Qty / Pack	1 L				

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	2735	2735			
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. or POLYAMINES, LIQUID, CORROSIVE, N.O.S.				
14.3. Transport hazard	IMDG Class	8			
class(es)	IMDG Subrisk	Not Applicable			
14.4. Packing group	III				
14.5. Environmental hazard	Not Applicable				
	EMS Number	F-A, S-B			
14.6. Special precautions for user	Special provisions	223 274			
	Limited Quantities	5 L			

Inland waterways transport (ADN)

14.1. UN number	2735					
14.2. UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S.; POLYAMINES, LIQUID, CORROSIVE, N.O.S.					
14.3. Transport hazard class(es)	8 Not Applicable					

14.4. Packing group	Ш		
14.5. Environmental hazard	Not Applicable		
	Classification code	C7	
	Special provisions	274	
14.6. Special precautions for user	Limited quantity	5 L	
	Equipment required	PP, EP	
	Fire cones number	0	

14.7. Maritime transport in bulk according to IMO instruments

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group

14.7.3. Transport in bulk in accordance with the IGC Code

Product name Ship Type

SECTION 15 Regulatory information

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2020/878; Regulation (EC) No 1272/2008 as updated through ATPs.

Information according to 2012/18/EU (Seveso III):

Seveso Category	Not Available

15.2. Chemical safety assessment

For further information please look at the Chemical Safety Assessment and Exposure Scenarios prepared by your Supply Chain if available.

ECHA SUMMARY

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Not Available
Canada - DSL	Not Available
Canada - NDSL	Not Available
China - IECSC	Not Available
Europe - EINEC / ELINCS / NLP	Not Available
Japan - ENCS	Not Available
Korea - KECI	Not Available
New Zealand - NZIoC	Not Available
Philippines - PICCS	Not Available
USA - TSCA	Not Available
Taiwan - TCSI	Not Available
Mexico - INSQ	Not Available
Vietnam - NCI	Not Available
Russia - FBEPH	Not Available
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	15/05/2022
Initial Date	15/05/2022

Full text Risk and Hazard codes

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

Definitions and abbreviations

PC - TWA: Permissible Concentration-Time Weighted Average PC - STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEEL: Temporary Emergency Exposure Limit. IDLH: Immediately Dangerous to Life or Health Concentrations ES: Exposure Standard OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value **BCF: BioConcentration Factors BEI: Biological Exposure Index** AIIC: Australian Inventory of Industrial Chemicals DSL: Domestic Substances List NDSL: Non-Domestic Substances List IECSC: Inventory of Existing Chemical Substance in China EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances NLP: No-Longer Polymers ENCS: Existing and New Chemical Substances Inventory KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals PICCS: Philippine Inventory of Chemicals and Chemical Substances TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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