

## 3,5-Dimethylmorpholine

### Apollo Scientific

Chemwatch Hazard Alert Code: 3

Part Number: **OR307002**

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Safety Data Sheet (Conforms to Annex II of REACH (1907/2006) - Regulation 2020/878)

S.REACH.GBR.EN

## SECTION 1 Identification of the substance / mixture and of the company / undertaking

### 1.1. Product Identifier

Product name	3,5-Dimethylmorpholine
Chemical Name	3,5-二甲基吗啉
Synonyms	Not Available
Proper shipping name	FLAMMABLE LIQUID, N.O.S. (having a flash-point below 23 °C and viscous according to 2.2.3.1.4) (vapour pressure at 50 °C not more than 110 kPa); FLAMMABLE LIQUID, N.O.S. (having a flash-point below 23 °C and viscous according to 2.2.3.1.4) (vapour pressure at 50 °C more than 110 kPa); FLAMMABLE LIQUID, N.O.S.
Chemical formula	C6H13NO
Other means of identification	Not Available
CAS number	123-57-9*

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Not Available
Uses advised against	No specific uses advised against are identified.

### 1.3. Details of the manufacturer or supplier of the safety data sheet

Registered company name	Apollo Scientific
Address	Whitefield Road, Bredbury SK62QR United Kingdom
Telephone	01614060505
Fax	0161 406 0506
Website	<a href="http://www.apolloscientific.co.uk/">http://www.apolloscientific.co.uk/</a>
Email	sales@apolloscientific.co.uk

### 1.4. Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	Not Available
Other emergency telephone numbers	Not Available

## SECTION 2 Hazards identification

### 2.1. Classification of the substance or mixture

Classification according to regulation (EC) No	H226 - Flammable Liquids Category 3, H318 - Serious Eye Damage/Eye Irritation Category 1, H335 - Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, H302 - Acute Toxicity (Oral) Category 4, H315 - Skin
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**3,5-Dimethylmorpholine**

<b>1272/2008 [CLP] and amendments [1]</b>	Corrosion/Irritation Category 2
<b>Legend:</b>	1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

**2.2. Label elements**

<b>Hazard pictogram(s)</b>	
<b>Signal word</b>	<b>Danger</b>

**Hazard statement(s)**

<b>H226</b>	Flammable liquid and vapour.
<b>H318</b>	Causes serious eye damage.
<b>H335</b>	May cause respiratory irritation.
<b>H302</b>	Harmful if swallowed.
<b>H315</b>	Causes skin irritation.

**Supplementary statement(s)**

Not Applicable

**Precautionary statement(s) Prevention**

<b>P210</b>	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
<b>P271</b>	Use only outdoors or in a well-ventilated area.
<b>P280</b>	Wear protective gloves, protective clothing, eye protection and face protection.
<b>P240</b>	Ground and bond container and receiving equipment.
<b>P241</b>	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
<b>P242</b>	Use non-sparking tools.
<b>P243</b>	Take action to prevent static discharges.
<b>P261</b>	Avoid breathing mist/vapours/spray.
<b>P264</b>	Wash all exposed external body areas thoroughly after handling.
<b>P270</b>	Do not eat, drink or smoke when using this product.

**Precautionary statement(s) Response**

<b>P305+P351+P338</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
<b>P310</b>	Immediately call a POISON CENTER/doctor/physician/first aider.
<b>P370+P378</b>	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
<b>P301+P312</b>	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider if you feel unwell.
<b>P302+P352</b>	IF ON SKIN: Wash with plenty of water.
<b>P303+P361+P353</b>	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
<b>P304+P340</b>	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
<b>P330</b>	Rinse mouth.
<b>P332+P313</b>	If skin irritation occurs: Get medical advice/attention.
<b>P362+P364</b>	Take off contaminated clothing and wash it before reuse.

**Precautionary statement(s) Storage**

<b>P403+P235</b>	Store in a well-ventilated place. Keep cool.
<b>P405</b>	Store locked up.

**Precautionary statement(s) Disposal**

<b>P501</b>	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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**3,5-Dimethylmorpholine**

**2.3. Other hazards**

REACH - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

**SECTION 3 Composition / information on ingredients**

**3.1.Substances**

1. CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP] and amendments	SCL / M-Factor	Nanoform Particle Characteristics
Not Available	100	3,5-Dimethylmorpholine	Not Applicable	Not Applicable	Not Available

**Legend:** 1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 3. Classification drawn from C&L; \* EU IOELVs available; [e] Substance identified as having endocrine disrupting properties

**3.2.Mixtures**

See 'Information on ingredients' in section 3.1

**SECTION 4 First aid measures**

**4.1. Description of first aid measures**

<b>Eye Contact</b>	<p>If this product comes in contact with eyes:</p> <ul style="list-style-type: none"> <li>▶ Wash out immediately with water.</li> <li>▶ If irritation continues, seek medical attention.</li> <li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> <li>▶ Flush skin and hair with running water (and soap if available).</li> <li>▶ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>▶ Other measures are usually unnecessary.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▶ Immediately give a glass of water.</li> <li>▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.</li> </ul>

**4.2 Most important symptoms and effects, both acute and delayed**

See Section 11

**4.3. Indication of any immediate medical attention and special treatment needed**

Treat symptomatically.

**SECTION 5 Firefighting measures**

**5.1. Extinguishing media**

**5.2. Special hazards arising from the substrate or mixture**

<b>Fire Incompatibility</b>	<ul style="list-style-type: none"> <li>▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result</li> </ul>
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**5.3. Advice for firefighters**

<b>Fire Fighting</b>	
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▶ Liquid and vapour are flammable.</li> <li>▶ Moderate fire hazard when exposed to heat or flame.</li> <li>▶ Vapour forms an explosive mixture with air.</li> <li>▶ Moderate explosion hazard when exposed to heat or flame.</li> <li>▶ Vapour may travel a considerable distance to source of ignition.</li> <li>▶ Heating may cause expansion or decomposition leading to violent rupture of containers.</li> <li>▶ On combustion, may emit toxic/ irritating fumes.</li> </ul>

**SECTION 6 Accidental release measures**

**3,5-Dimethylmorpholine**

**6.1. Personal precautions, protective equipment and emergency procedures**

See section 8

**6.2. Environmental precautions**

See section 12

**6.3. Methods and material for containment and cleaning up**

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>‣ Remove all ignition sources.</li> <li>‣ Clean up all spills immediately.</li> <li>‣ Avoid breathing vapours and contact with skin and eyes.</li> <li>‣ Control personal contact with the substance, by using protective equipment.</li> <li>‣ Contain and absorb small quantities with vermiculite or other absorbent material.</li> <li>‣ Wipe up.</li> <li>‣ Collect residues in a flammable waste container.</li> </ul>
<b>Major Spills</b>	

**6.4. Reference to other sections**

Personal Protective Equipment advice is contained in Section 8 of the SDS.

**SECTION 7 Handling and storage**

**7.1. Precautions for safe handling**

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>‣ Containers, even those that have been emptied, may contain explosive vapours.</li> <li>‣ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.</li> <li>‣ Avoid all personal contact, including inhalation.</li> <li>‣ Wear protective clothing when risk of overexposure occurs.</li> <li>‣ Use in a well-ventilated area.</li> <li>‣ Prevent concentration in hollows and sumps.</li> <li>‣ <b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>‣ Avoid smoking, naked lights or ignition sources.</li> <li>‣ Avoid generation of static electricity.</li> <li>‣ <b>DO NOT use plastic buckets.</b></li> <li>‣ Earth all lines and equipment.</li> <li>‣ Use spark-free tools when handling.</li> <li>‣ Avoid contact with incompatible materials.</li> <li>‣ <b>When handling, DO NOT eat, drink or smoke.</b></li> <li>‣ Keep containers securely sealed when not in use.</li> <li>‣ Avoid physical damage to containers.</li> <li>‣ Always wash hands with soap and water after handling.</li> <li>‣ Work clothes should be laundered separately.</li> <li>‣ Use good occupational work practice.</li> <li>‣ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>‣ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.</li> </ul>
<b>Fire and explosion protection</b>	See section 5
<b>Other information</b>	<ul style="list-style-type: none"> <li>‣ Store in original containers in approved flammable liquid storage area.</li> <li>‣ Store away from incompatible materials in a cool, dry, well-ventilated area.</li> <li>‣ <b>DO NOT store in pits, depressions, basements or areas where vapours may be trapped.</b></li> <li>‣ No smoking, naked lights, heat or ignition sources.</li> <li>‣ Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel - adequate security must be provided so that unauthorised personnel do not have access.</li> <li>‣ Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable quantities and minimum storage distances.</li> <li>‣ Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems.</li> <li>‣ Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers - dry chemical, foam or carbon dioxide) and flammable gas detectors.</li> <li>‣ Keep adsorbents for leaks and spills readily available.</li> <li>‣ Protect containers against physical damage and check regularly for leaks.</li> <li>‣ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul> <p>In addition, for tank storages (where appropriate):</p> <ul style="list-style-type: none"> <li>‣ Store in grounded, properly designed and approved vessels and away from incompatible materials.</li> <li>‣ For bulk storages, consider use of floating roof or nitrogen blanketed vessels; where venting to atmosphere is possible, equip storage tank vents with flame arrestors; inspect tank vents during winter conditions for vapour/ ice build-up.</li> <li>‣ Storage tanks should be above ground and diked to hold entire contents.</li> </ul>

## 7.2. Conditions for safe storage, including any incompatibilities

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ Packing as supplied by manufacturer.</li> <li>▶ Plastic containers may only be used if approved for flammable liquid.</li> <li>▶ Check that containers are clearly labelled and free from leaks.</li> <li>▶ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> <li>▶ For materials with a viscosity of at least 2680 cSt. (23 deg. C)</li> <li>▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)</li> <li>▶ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.</li> <li>▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages</li> <li>▶ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</li> </ul>
<b>Storage incompatibility</b>	<ul style="list-style-type: none"> <li>▶ Avoid reaction with oxidising agents</li> <li>▶ Air Sensitive</li> <li>▶ Store under argon</li> </ul>
<b>Hazard categories in accordance with Regulation (EC) No 1272/2008</b>	P5a: Flammable Liquids, P5b: Flammable Liquids, P5c: Flammable Liquids
<b>Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of</b>	P5a Lower- / Upper-tier requirements: 10 / 50 P5b Lower- / Upper-tier requirements: 50 / 200 P5c Lower- / Upper-tier requirements: 5 000 / 50 000

## 7.3. Specific end use(s)

See section 1.2

## SECTION 8 Exposure controls / personal protection

### 8.1. Control parameters

Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment
Not Available	Not Available	Not Available

\* Values for General Population

### Occupational Exposure Limits (OEL)

#### INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Not Available	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available

Not Applicable

### Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
3,5-Dimethylmorpholine	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
3,5-Dimethylmorpholine	Not Available	Not Available

### 8.2. Exposure controls

<b>8.2.1. Appropriate engineering controls</b>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if</p>
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designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

· Adequate ventilation is typically taken to be that which limits the average concentration to no more than 25% of the LEL within the building, room or enclosure containing the dangerous substance.

· Ventilation for plant and machinery is normally considered adequate if it limits the average concentration of any dangerous substance that might potentially be present to no more than 25% of the LEL. However, an increase up to a maximum 50% LEL can be acceptable where additional safeguards are provided to prevent the formation of a hazardous explosive atmosphere. For example, gas detectors linked to emergency shutdown of the process might be used together with maintaining or increasing the exhaust ventilation on solvent evaporating ovens and gas turbine enclosures.

· Temporary exhaust ventilation systems may be provided for non-routine higher-risk activities, such as cleaning, repair or maintenance in tanks or other confined spaces or in an emergency after a release. The work procedures for such activities should be carefully considered. The atmosphere should be continuously monitored to ensure that ventilation is adequate and the area remains safe. Where workers will enter the space, the ventilation should ensure that the concentration of the dangerous substance does not exceed 10% of the LEL (irrespective of the provision of suitable breathing apparatus)

### 8.2.2. Individual protection measures, such as personal protective equipment



#### Eye and face protection

- ▶ Safety glasses with side shields
- ▶ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]
- ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].

#### Skin protection

See Hand protection below

#### Hands/feet protection

Wear general protective gloves, eg. light weight rubber gloves. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

	<ul style="list-style-type: none"> <li>· frequency and duration of contact,</li> <li>· chemical resistance of glove material,</li> <li>· glove thickness and</li> <li>· dexterity</li> </ul> <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> <li>· When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.</li> <li>· Contaminated gloves should be replaced.</li> </ul> <p>As defined in ASTM F-739-96 in any application, gloves are rated as:</p> <ul style="list-style-type: none"> <li>· Excellent when breakthrough time &gt; 480 min</li> <li>· Good when breakthrough time &gt; 20 min</li> <li>· Fair when breakthrough time &lt; 20 min</li> <li>· Poor when glove material degrades</li> </ul> <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> <li>· Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.</li> <li>· Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential</li> </ul> <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▸ Overalls.</li> <li>▸ PVC Apron.</li> <li>▸ PVC protective suit may be required if exposure severe.</li> <li>▸ Eyewash unit.</li> <li>▸ Ensure there is ready access to a safety shower.</li> <li>▸ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.</li> <li>▸ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).</li> <li>▸ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot and shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.</li> </ul>

### 8.2.3. Environmental exposure controls

See section 12

## SECTION 9 Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>Appearance</b>	Colourless		
<b>Physical state</b>	Liquid	<b>Relative density (Water = 1)</b>	Not Available
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Available
<b>pH (as supplied)</b>	Not Available	<b>Decomposition temperature (°C)</b>	Not Available
<b>Melting point / freezing point (°C)</b>	Not Available	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	Not Available	<b>Molecular weight (g/mol)</b>	Not Available

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Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Not Available	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available
Nanoform Solubility	Not Available	Nanoform Particle Characteristics	Not Available
Particle Size	Not Available		

## 9.2. Other information

Not Available

## SECTION 10 Stability and reactivity

10.1.Reactivity	See section 7.2
10.2. Chemical stability	<ul style="list-style-type: none"> <li>▶ Unstable in the presence of incompatible materials.</li> <li>▶ Product is considered stable.</li> <li>▶ Hazardous polymerisation will not occur.</li> </ul>
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

## SECTION 11 Toxicological information

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008 Information on toxicological effects

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.
Ingestion	The material has <b>NOT</b> been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.
Skin Contact	The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.
Eye	Although the liquid is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).
Chronic	Long-term exposure to the product is not thought to produce chronic effects adverse to the health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.

3,5-Dimethylmorpholine	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available
<b>Legend:</b>	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

Acute Toxicity	✓	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓



**3,5-Dimethylmorpholine**

<b>Respiratory or Skin sensitisation</b>	<b>✘</b>	<b>STOT - Repeated Exposure</b>	<b>✘</b>
<b>Mutagenicity</b>	<b>✘</b>	<b>Aspiration Hazard</b>	<b>✘</b>

**Legend:** **✘** – Data either not available or does not fill the criteria for classification  
**✔** – Data available to make classification

**11.2 Information on other hazards**

**11.2.1. Endocrine disrupting properties**

No evidence of endocrine disrupting properties were found in the current literature.

**11.2.2. Other information**

See Section 11.1

**SECTION 12 Ecological information**

**12.1. Toxicity**

<b>3,5-Dimethylmorpholine</b>	<b>Endpoint</b>	<b>Test Duration (hr)</b>	<b>Species</b>	<b>Value</b>	<b>Source</b>
	Not Available	Not Available	Not Available	Not Available	Not Available

**Legend:** *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

**12.2. Persistence and degradability**

<b>Ingredient</b>	<b>Persistence: Water/Soil</b>	<b>Persistence: Air</b>
	No Data available for all ingredients	No Data available for all ingredients

**12.3. Bioaccumulative potential**

<b>Ingredient</b>	<b>Bioaccumulation</b>
	No Data available for all ingredients

**12.4. Mobility in soil**

<b>Ingredient</b>	<b>Mobility</b>
	No Data available for all ingredients

**12.5. Results of PBT and vPvB assessment**

	<b>P</b>	<b>B</b>	<b>T</b>
Relevant available data	Not Available	Not Available	Not Available
PBT	<b>✘</b>	<b>✘</b>	<b>✘</b>
vPvB	<b>✘</b>	<b>✘</b>	<b>✘</b>
PBT Criteria fulfilled?	No		
vPvB	No		

**12.6. Endocrine disrupting properties**

No evidence of endocrine disrupting properties were found in the current literature.

**12.7. Other adverse effects**

No evidence of ozone depleting properties were found in the current literature.

**SECTION 13 Disposal considerations**

**13.1. Waste treatment methods**

<b>Product / Packaging disposal</b>	<p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>▸ Reduction</li> <li>▸ Reuse</li> <li>▸ Recycling</li> <li>▸ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> <li>▸ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▸ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▸ Where in doubt contact the responsible authority.</li> <li>▸ Recycle wherever possible.</li> <li>▸ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.</li> <li>▸ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).</li> <li>▸ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.</li> </ul>
<b>Waste treatment options</b>	Not Available
<b>Sewage disposal options</b>	Not Available

## SECTION 14 Transport information

### Labels Required

	
<b>Marine Pollutant</b>	NO
<b>HAZCHEM</b>	•3Y

### Land transport (ADR-RID)

<b>14.1. UN number or ID number</b>	1993												
<b>14.2. UN proper shipping name</b>	FLAMMABLE LIQUID, N.O.S. (having a flash-point below 23 °C and viscous according to 2.2.3.1.4) (vapour pressure at 50 °C not more than 110 kPa); FLAMMABLE LIQUID, N.O.S. (having a flash-point below 23 °C and viscous according to 2.2.3.1.4) (vapour pressure at 50 °C more than 110 kPa); FLAMMABLE LIQUID, N.O.S.												
<b>14.3. Transport hazard class(es)</b>	<table border="1"> <tr> <td>Class</td> <td>3</td> </tr> <tr> <td>Subsidiary risk</td> <td>Not Applicable</td> </tr> </table>	Class	3	Subsidiary risk	Not Applicable								
Class	3												
Subsidiary risk	Not Applicable												
<b>14.4. Packing group</b>	III												
<b>14.5. Environmental hazard</b>	Not Applicable												
<b>14.6. Special precautions for user</b>	<table border="1"> <tr> <td>Hazard identification (Kemler)</td> <td>30</td> </tr> <tr> <td>Classification code</td> <td>F1</td> </tr> <tr> <td>Hazard Label</td> <td>3</td> </tr> <tr> <td>Special provisions</td> <td>274 601</td> </tr> <tr> <td>Limited quantity</td> <td>5 L</td> </tr> <tr> <td>Tunnel Restriction Code</td> <td>3 (D/E)3 (E)</td> </tr> </table>	Hazard identification (Kemler)	30	Classification code	F1	Hazard Label	3	Special provisions	274 601	Limited quantity	5 L	Tunnel Restriction Code	3 (D/E)3 (E)
Hazard identification (Kemler)	30												
Classification code	F1												
Hazard Label	3												
Special provisions	274 601												
Limited quantity	5 L												
Tunnel Restriction Code	3 (D/E)3 (E)												

### Air transport (ICAO-IATA / DGR)

<b>14.1. UN number</b>	1993		
<b>14.2. UN proper shipping name</b>	Flammable liquid, n.o.s. *		
<b>14.3. Transport hazard class(es)</b>	<table border="1"> <tr> <td>ICAO/IATA Class</td> <td>3</td> </tr> </table>	ICAO/IATA Class	3
ICAO/IATA Class	3		

**3,5-Dimethylmorpholine**

	ICAO / IATA Subrisk	Not Applicable
	ERG Code	3L
<b>14.4. Packing group</b>	III	
<b>14.5. Environmental hazard</b>	Not Applicable	
<b>14.6. Special precautions for user</b>	Special provisions	A3
	Cargo Only Packing Instructions	366
	Cargo Only Maximum Qty / Pack	220 L
	Passenger and Cargo Packing Instructions	355
	Passenger and Cargo Maximum Qty / Pack	60 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y344
	Passenger and Cargo Limited Maximum Qty / Pack	10 L

**Sea transport (IMDG-Code / GGVSee)**

<b>14.1. UN number</b>	1993	
<b>14.2. UN proper shipping name</b>	FLAMMABLE LIQUID, N.O.S.	
<b>14.3. Transport hazard class(es)</b>	IMDG Class	3
	IMDG Subrisk	Not Applicable
<b>14.4. Packing group</b>	III	
<b>14.5. Environmental hazard</b>	Not Applicable	
<b>14.6. Special precautions for user</b>	EMS Number	F-E, S-E
	Special provisions	223 274 955
	Limited Quantities	5 L

**Inland waterways transport (ADN)**

<b>14.1. UN number</b>	1993	
<b>14.2. UN proper shipping name</b>	FLAMMABLE LIQUID, N.O.S.; FLAMMABLE LIQUID, N.O.S. (having a flashpoint below 23 °C and viscous according to 2.2.3.1.4) (vapour pressure at 50 °C more than 110 kPa); FLAMMABLE LIQUID, N.O.S. (having a flashpoint below 23 °C and viscous according to 2.2.3.1.4) (vapour pressure at 50 °C not more than 110 kPa)	
<b>14.3. Transport hazard class(es)</b>	3	Not Applicable
<b>14.4. Packing group</b>	III	
<b>14.5. Environmental hazard</b>	Not Applicable	
<b>14.6. Special precautions for user</b>	Classification code	F1
	Special provisions	274; 601
	Limited quantity	5 L
	Equipment required	PP, EX, A
	Fire cones number	0

**14.7. Maritime transport in bulk according to IMO instruments**

**14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code**

<b>Product name</b>	<b>Group</b>
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**14.7.3. Transport in bulk in accordance with the IGC Code**

Product name	Ship Type
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## SECTION 15 Regulatory information

### 15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2020/878; Regulation (EC) No 1272/2008 as updated through ATPs.

#### Information according to 2012/18/EU (Seveso III):

Seveso Category	P5a, P5b, P5c
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### 15.2. Chemical safety assessment

For further information please look at the Chemical Safety Assessment and Exposure Scenarios prepared by your Supply Chain if available.

## ECHA SUMMARY

Not Applicable

## National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Not Available
Canada - DSL	Not Available
Canada - NDSL	Not Available
China - IECSC	Not Available
Europe - EINEC / ELINCS / NLP	Not Available
Japan - ENCS	Not Available
Korea - KECI	Not Available
New Zealand - NZIoC	Not Available
Philippines - PICCS	Not Available
USA - TSCA	Not Available
Taiwan - TCSI	Not Available
Mexico - INSQ	Not Available
Vietnam - NCI	Not Available
Russia - FBEPH	Not Available
<b>Legend:</b>	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

## SECTION 16 Other information

<b>Revision Date</b>	15/05/2022
<b>Initial Date</b>	15/05/2022

## Full text Risk and Hazard codes

### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

## Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average  
PC—STEL: Permissible Concentration-Short Term Exposure Limit  
IARC: International Agency for Research on Cancer  
ACGIH: American Conference of Governmental Industrial Hygienists  
STEL: Short Term Exposure Limit  
TEEL: Temporary Emergency Exposure Limit.  
IDLH: Immediately Dangerous to Life or Health Concentrations  
ES: Exposure Standard  
OSF: Odour Safety Factor  
NOAEL :No Observed Adverse Effect Level  
LOAEL: Lowest Observed Adverse Effect Level  
TLV: Threshold Limit Value  
LOD: Limit Of Detection  
OTV: Odour Threshold Value  
BCF: BioConcentration Factors  
BEI: Biological Exposure Index  
AIIIC: Australian Inventory of Industrial Chemicals  
DSL: Domestic Substances List  
NDSL: Non-Domestic Substances List  
IECSC: Inventory of Existing Chemical Substance in China  
EINECS: European INventory of Existing Commercial chemical Substances  
ELINCS: European List of Notified Chemical Substances  
NLP: No-Longer Polymers  
ENCS: Existing and New Chemical Substances Inventory  
KECI: Korea Existing Chemicals Inventory  
NZIoC: New Zealand Inventory of Chemicals  
PICCS: Philippine Inventory of Chemicals and Chemical Substances  
TSCA: Toxic Substances Control Act  
TCSI: Taiwan Chemical Substance Inventory  
INSQ: Inventario Nacional de Sustancias Químicas  
NCI: National Chemical Inventory  
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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