

# Methyl 4-benzylmorpholine-2-carboxylate

## Apollo Scientific

Chemwatch Hazard Alert Code: 2

Part Number: **OR200057**

Issue Date: **11/07/2023**

Version No: **2.2**

Print Date: **02/08/2023**

Safety Data Sheet (Conforms to Annex II of REACH (1907/2006) - Regulation 2020/878)

S.REACH.GBR.EN

### SECTION 1 Identification of the substance / mixture and of the company / undertaking

#### 1.1. Product Identifier

Product name	Methyl 4-benzylmorpholine-2-carboxylate
Chemical Name	Methyl 4-benzylmorpholine-2-carboxylate
Synonyms	Not Available
Chemical formula	Not Available
Other means of identification	Not Available
CAS number	135782-29-5*

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Not Available
Uses advised against	No specific uses advised against are identified.

#### 1.3. Details of the manufacturer or supplier of the safety data sheet

Registered company name	Apollo Scientific	Apollo Scientific Ltd
Address	Whitefield Road, Bredbury SK62QR United Kingdom	Whitefield Road, Bredbury Cheshire SK6 2QR United Kingdom (NI)
Telephone	01614060505	+44(0) 161 406 0505
Fax	0161 406 0506	Not Available
Website	<a href="http://www.apolloscientific.co.uk/">http://www.apolloscientific.co.uk/</a>	<a href="http://apolloscientific.co.uk">apolloscientific.co.uk</a>
Email	sales@apolloscientific.co.uk	sales@apolloscientific.co.uk

#### 1.4. Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	Not Available
Other emergency telephone numbers	Not Available

### SECTION 2 Hazards identification

#### 2.1. Classification of the substance or mixture

Classification according to regulation (EC) No 1272/2008 [CLP] and amendments [1]	H312 - Acute Toxicity (Dermal) Category 4, H332 - Acute Toxicity (Inhalation) Category 4, H335 - Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, H302 - Acute Toxicity (Oral) Category 4, H315 - Skin Corrosion/Irritation Category 2, H319 - Serious Eye Damage/Eye Irritation Category 2
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**Legend:** 1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

## 2.2. Label elements

Hazard pictogram(s)	
Signal word	<b>Warning</b>

### Hazard statement(s)

H312	Harmful in contact with skin.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H302	Harmful if swallowed.
H315	Causes skin irritation.
H319	Causes serious eye irritation.

### Supplementary statement(s)

Not Applicable

### Precautionary statement(s) Prevention

P271	Use only outdoors or in a well-ventilated area.
P261	Avoid breathing mist/vapours/spray.
P264	Wash all exposed external body areas thoroughly after handling.
P270	Do not eat, drink or smoke when using this product.
P280	Wear protective gloves, protective clothing, eye protection and face protection.

### Precautionary statement(s) Response

P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313	If eye irritation persists: Get medical advice/attention.
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor/physician/first aider if you feel unwell.
P302+P352	IF ON SKIN: Wash with plenty of water.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P330	Rinse mouth.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

### Precautionary statement(s) Storage

P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

### Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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## 2.3. Other hazards

REACH - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

## SECTION 3 Composition / information on ingredients

### 3.1. Substances

1. CAS No 2. EC No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP] and amendments	SCL / M-Factor	Nanoform Particle
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## Methyl 4-benzylmorpholine-2-carboxylate

3.Index No 4.REACH No					Characteristics
1. 135782-29-5* 2. Not Available 3. Not Available 4. Not Available	100	<u>Methyl 4-benzylmorpholine- 2-carboxylate</u>	Acute Toxicity (Dermal) Category 4, Acute Toxicity (Inhalation) Category 4, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3 , Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2; H312, H332, H335, H302, H315, H319 <sup>[1]</sup>	Not Available	Not Available

**Legend:** 1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 3. Classification drawn from C&L; \* EU IOELVs available; [e] Substance identified as having endocrine disrupting properties

### 3.2. Mixtures

See 'Information on ingredients' in section 3.1

## SECTION 4 First aid measures

### 4.1. Description of first aid measures

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> <li>▸ Wash out immediately with fresh running water.</li> <li>▸ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>▸ Seek medical attention without delay; if pain persists or recurs seek medical attention.</li> <li>▸ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
<b>Skin Contact</b>	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> <li>▸ Flush skin and hair with running water (and soap if available).</li> <li>▸ Seek medical attention in event of irritation.</li> </ul>
<b>Inhalation</b>	<ul style="list-style-type: none"> <li>▸ If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li> <li>▸ Other measures are usually unnecessary.</li> </ul>
<b>Ingestion</b>	<ul style="list-style-type: none"> <li>▸ Immediately give a glass of water.</li> <li>▸ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.</li> </ul>

### 4.2. Most important symptoms and effects, both acute and delayed

See Section 11

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

## SECTION 5 Firefighting measures

### 5.1. Extinguishing media

- There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

### 5.2. Special hazards arising from the substrate or mixture

<b>Fire Incompatibility</b>	None known.
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### 5.3. Advice for firefighters

<b>Fire Fighting</b>	<ul style="list-style-type: none"> <li>▸ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>▸ Wear breathing apparatus plus protective gloves in the event of a fire.</li> <li>▸ Prevent, by any means available, spillage from entering drains or water courses.</li> <li>▸ Use fire fighting procedures suitable for surrounding area.</li> <li>▸ <b>DO NOT</b> approach containers suspected to be hot.</li> <li>▸ Cool fire exposed containers with water spray from a protected location.</li> <li>▸ If safe to do so, remove containers from path of fire.</li> <li>▸ Equipment should be thoroughly decontaminated after use.</li> </ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"> <li>▸ Non combustible.</li> <li>▸ Not considered a significant fire risk, however containers may burn.</li> </ul> <p>May emit corrosive fumes.</p>

## SECTION 6 Accidental release measures

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**6.1. Personal precautions, protective equipment and emergency procedures**

See section 8

**6.2. Environmental precautions**

See section 12

**6.3. Methods and material for containment and cleaning up**

<b>Minor Spills</b>	<ul style="list-style-type: none"> <li>‣ Clean up all spills immediately.</li> <li>‣ Avoid breathing vapours and contact with skin and eyes.</li> <li>‣ Control personal contact with the substance, by using protective equipment.</li> <li>‣ Contain and absorb spill with sand, earth, inert material or vermiculite.</li> <li>‣ Wipe up.</li> <li>‣ Place in a suitable, labelled container for waste disposal.</li> </ul>
<b>Major Spills</b>	<p>Moderate hazard.</p> <ul style="list-style-type: none"> <li>‣ Clear area of personnel and move upwind.</li> <li>‣ Alert Fire Brigade and tell them location and nature of hazard.</li> <li>‣ Wear breathing apparatus plus protective gloves.</li> <li>‣ Prevent, by any means available, spillage from entering drains or water course.</li> <li>‣ Stop leak if safe to do so.</li> <li>‣ Contain spill with sand, earth or vermiculite.</li> <li>‣ Collect recoverable product into labelled containers for recycling.</li> <li>‣ Neutralise/decontaminate residue (see Section 13 for specific agent).</li> <li>‣ Collect solid residues and seal in labelled drums for disposal.</li> <li>‣ Wash area and prevent runoff into drains.</li> <li>‣ After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.</li> <li>‣ If contamination of drains or waterways occurs, advise emergency services.</li> </ul>

**6.4. Reference to other sections**

Personal Protective Equipment advice is contained in Section 8 of the SDS.

**SECTION 7 Handling and storage****7.1. Precautions for safe handling**

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>‣ Avoid all personal contact, including inhalation.</li> <li>‣ Wear protective clothing when risk of exposure occurs.</li> <li>‣ Use in a well-ventilated area.</li> <li>‣ Avoid contact with moisture.</li> <li>‣ Avoid contact with incompatible materials.</li> <li>‣ <b>When handling, DO NOT eat, drink or smoke.</b></li> <li>‣ Keep containers securely sealed when not in use.</li> <li>‣ Avoid physical damage to containers.</li> <li>‣ Always wash hands with soap and water after handling.</li> <li>‣ Work clothes should be laundered separately. Launder contaminated clothing before re-use.</li> <li>‣ Use good occupational work practice.</li> <li>‣ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>‣ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.</li> </ul>
<b>Fire and explosion protection</b>	See section 5
<b>Other information</b>	

**7.2. Conditions for safe storage, including any incompatibilities**

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>‣ Polyethylene or polypropylene container.</li> <li>‣ Packing as recommended by manufacturer.</li> <li>‣ Check all containers are clearly labelled and free from leaks.</li> </ul>
<b>Storage incompatibility</b>	<p>None known</p> <ul style="list-style-type: none"> <li>‣ Air Sensitive</li> <li>‣ Store at 2-8°C</li> <li>‣ Store under argon</li> </ul>
<b>Hazard categories in accordance with Regulation (EC) No 1272/2008</b>	Not Available

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<b>Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of</b>	Not Available
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**7.3. Specific end use(s)**

See section 1.2

**SECTION 8 Exposure controls / personal protection****8.1. Control parameters**

Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment
Not Available	Not Available	Not Available

\* Values for General Population

**Occupational Exposure Limits (OEL)****INGREDIENT DATA**

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Not Available	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available

Not Applicable

**Emergency Limits**

Ingredient	TEEL-1	TEEL-2	TEEL-3
Methyl 4-benzylmorpholine-2-carboxylate	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
Methyl 4-benzylmorpholine-2-carboxylate	Not Available	Not Available

**Occupational Exposure Banding**

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
Methyl 4-benzylmorpholine-2-carboxylate	E	≤ 0.1 ppm

**Notes:**


Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

**8.2. Exposure controls**

<b>8.2.1. Appropriate engineering controls</b>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be required in specific circumstances. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p>				
	<table border="1" style="width: 100%;"> <tr> <td style="width: 70%;">Type of Contaminant:</td> <td style="width: 30%;">Air Speed:</td> </tr> <tr> <td>solvent, vapours, degreasing etc., evaporating from tank (in still air).</td> <td>0.25-0.5 m/s (50-100 f/min)</td> </tr> </table>	Type of Contaminant:	Air Speed:	solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min)
Type of Contaminant:	Air Speed:				
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min)				

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	<p>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</p>	0.5-1 m/s (100-200 f/min.)										
	<p>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</p>	1-2.5 m/s (200-500 f/min.)										
	<p>grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).</p>	2.5-10 m/s (500-2000 f/min.)										
	<p>Within each range the appropriate value depends on:</p> <table border="1"> <thead> <tr> <th>Lower end of the range</th> <th>Upper end of the range</th> </tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td> <td>1: Disturbing room air currents</td> </tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only.</td> <td>2: Contaminants of high toxicity</td> </tr> <tr> <td>3: Intermittent, low production.</td> <td>3: High production, heavy use</td> </tr> <tr> <td>4: Large hood or large air mass in motion</td> <td>4: Small hood-local control only</td> </tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p>		Lower end of the range	Upper end of the range	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity	3: Intermittent, low production.	3: High production, heavy use	4: Large hood or large air mass in motion	4: Small hood-local control only
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4: Large hood or large air mass in motion	4: Small hood-local control only											
<b>8.2.2. Individual protection measures, such as personal protective equipment</b>												
<b>Eye and face protection</b>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].</li> </ul>											
<b>Skin protection</b>	See Hand protection below											
<b>Hands/feet protection</b>	<p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> <li>· frequency and duration of contact,</li> <li>· chemical resistance of glove material,</li> <li>· glove thickness and</li> <li>· dexterity</li> </ul> <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> <li>· When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.</li> <li>· Contaminated gloves should be replaced.</li> </ul> <p>As defined in ASTM F-739-96 in any application, gloves are rated as:</p> <ul style="list-style-type: none"> <li>· Excellent when breakthrough time &gt; 480 min</li> <li>· Good when breakthrough time &gt; 20 min</li> <li>· Fair when breakthrough time &lt; 20 min</li> <li>· Poor when glove material degrades</li> </ul> <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p>											

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	<ul style="list-style-type: none"> <li>· Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.</li> <li>· Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential</li> </ul> <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <ul style="list-style-type: none"> <li>▸ Wear chemical protective gloves, e.g. PVC.</li> <li>▸ Wear safety footwear or safety gumboots, e.g. Rubber</li> </ul>
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▸ Overalls.</li> <li>▸ P.V.C apron.</li> <li>▸ Barrier cream.</li> <li>▸ Skin cleansing cream.</li> <li>▸ Eye wash unit.</li> </ul>

## 8.2.3. Environmental exposure controls

See section 12

## SECTION 9 Physical and chemical properties

## 9.1. Information on basic physical and chemical properties

<b>Appearance</b>	Not Available		
<b>Physical state</b>	Liquid	<b>Relative density (Water = 1)</b>	Not Available
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Available
<b>pH (as supplied)</b>	Not Available	<b>Decomposition temperature (°C)</b>	Not Available
<b>Melting point / freezing point (°C)</b>	Not Available	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	Not Available	<b>Molecular weight (g/mol)</b>	Not Available
<b>Flash point (°C)</b>	Not Available	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Available	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Not Available	<b>Oxidising properties</b>	Not Available
<b>Upper Explosive Limit (%)</b>	Not Available	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Available
<b>Lower Explosive Limit (%)</b>	Not Available	<b>Volatile Component (%vol)</b>	Not Available
<b>Vapour pressure (kPa)</b>	Not Available	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Not Available	<b>pH as a solution (1%)</b>	Not Available
<b>Vapour density (Air = 1)</b>	Not Available	<b>VOC g/L</b>	Not Available
<b>Nanoform Solubility</b>	Not Available	<b>Nanoform Particle Characteristics</b>	Not Available
<b>Particle Size</b>	Not Available		

## 9.2. Other information

Not Available

## SECTION 10 Stability and reactivity

<b>10.1.Reactivity</b>	See section 7.2
<b>10.2. Chemical stability</b>	<ul style="list-style-type: none"> <li>▸ Unstable in the presence of incompatible materials.</li> <li>▸ Product is considered stable.</li> <li>▸ Hazardous polymerisation will not occur.</li> </ul>
<b>10.3. Possibility of hazardous reactions</b>	See section 7.2

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10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

## SECTION 11 Toxicological information

## 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008 Information on toxicological effects

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.
Ingestion	The material has <b>NOT</b> been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.
Skin Contact	The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.
Eye	This material can cause eye irritation and damage in some persons.
Chronic	Long-term exposure to the product is not thought to produce chronic effects adverse to the health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.
<b>Legend:</b>	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

Acute Toxicity	✓	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

**Legend:** ✗ – Data either not available or does not fill the criteria for classification  
 ✓ – Data available to make classification

## 11.2 Information on other hazards

## 11.2.1. Endocrine disrupting properties

No evidence of endocrine disrupting properties were found in the current literature.

## 11.2.2. Other information

See Section 11.1

## SECTION 12 Ecological information

## 12.1. Toxicity

<b>Legend:</b>	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data
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## 12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

## 12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients



**12.4. Mobility in soil**

Ingredient	Mobility
	No Data available for all ingredients

**12.5. Results of PBT and vPvB assessment**

	P	B	T
Relevant available data	Not Available	Not Available	Not Available
PBT	✗	✗	✗
vPvB	✗	✗	✗
PBT Criteria fulfilled?	No		
vPvB	No		

**12.6. Endocrine disrupting properties**

No evidence of endocrine disrupting properties were found in the current literature.

**12.7. Other adverse effects**

No evidence of ozone depleting properties were found in the current literature.

**SECTION 13 Disposal considerations****13.1. Waste treatment methods**

<b>Product / Packaging disposal</b>	<p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> <li>▸ Reduction</li> <li>▸ Reuse</li> <li>▸ Recycling</li> <li>▸ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> <li>▸ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▸ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▸ Where in doubt contact the responsible authority.</li> <li>▸ Recycle wherever possible.</li> <li>▸ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.</li> <li>▸ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or incineration in a licensed apparatus (after admixture with suitable combustible material).</li> <li>▸ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.</li> </ul>
<b>Waste treatment options</b>	Not Available
<b>Sewage disposal options</b>	Not Available

**SECTION 14 Transport information****Labels Required**

<b>Marine Pollutant</b>	NO
<b>HAZCHEM</b>	Not Applicable

**Land transport (ADR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

<b>14.1. UN number or ID number</b>	Not Applicable
<b>14.2. UN proper shipping name</b>	Not Applicable

**Methyl 4-benzylmorpholine-2-carboxylate**

14.3. <b>Transport hazard class(es)</b>	Class	Not Applicable
	Subsidiary risk	Not Applicable
14.4. <b>Packing group</b>	Not Applicable	
14.5. <b>Environmental hazard</b>	Not Applicable	
14.6. <b>Special precautions for user</b>	Hazard identification (Kemler)	Not Applicable
	Classification code	Not Applicable
	Hazard Label	Not Applicable
	Special provisions	Not Applicable
	Limited quantity	Not Applicable
	Tunnel Restriction Code	Not Applicable

**Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

14.1. <b>UN number</b>	Not Applicable	
14.2. <b>UN proper shipping name</b>	Not Applicable	
14.3. <b>Transport hazard class(es)</b>	ICAO/IATA Class	Not Applicable
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	Not Applicable
14.4. <b>Packing group</b>	Not Applicable	
14.5. <b>Environmental hazard</b>	Not Applicable	
14.6. <b>Special precautions for user</b>	Special provisions	Not Applicable
	Cargo Only Packing Instructions	Not Applicable
	Cargo Only Maximum Qty / Pack	Not Applicable
	Passenger and Cargo Packing Instructions	Not Applicable
	Passenger and Cargo Maximum Qty / Pack	Not Applicable
	Passenger and Cargo Limited Quantity Packing Instructions	Not Applicable
	Passenger and Cargo Limited Maximum Qty / Pack	Not Applicable

**Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

14.1. <b>UN number</b>	Not Applicable	
14.2. <b>UN proper shipping name</b>	Not Applicable	
14.3. <b>Transport hazard class(es)</b>	IMDG Class	Not Applicable
	IMDG Subrisk	Not Applicable
14.4. <b>Packing group</b>	Not Applicable	
14.5. <b>Environmental hazard</b>	Not Applicable	
14.6. <b>Special precautions for user</b>	EMS Number	Not Applicable
	Special provisions	Not Applicable
	Limited Quantities	Not Applicable

**Inland waterways transport (ADN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

14.1. <b>UN number</b>	Not Applicable	
14.2. <b>UN proper shipping name</b>	Not Applicable	
14.3. <b>Transport hazard class(es)</b>	Not Applicable	Not Applicable

## Methyl 4-benzylmorpholine-2-carboxylate

14.4. Packing group	Not Applicable	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Classification code	Not Applicable
	Special provisions	Not Applicable
	Limited quantity	Not Applicable
	Equipment required	Not Applicable
	Fire cones number	Not Applicable

## 14.7. Maritime transport in bulk according to IMO instruments

## 14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

## 14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
Methyl 4-benzylmorpholine-2-carboxylate	Not Available

## 14.7.3. Transport in bulk in accordance with the IGC Code

Product name	Ship Type
Methyl 4-benzylmorpholine-2-carboxylate	Not Available

## SECTION 15 Regulatory information

## 15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

Methyl 4-benzylmorpholine-2-carboxylate is found on the following regulatory lists

Not Applicable

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2020/878; Regulation (EC) No 1272/2008 as updated through ATPs.

## Information according to 2012/18/EU (Seveso III):

Seveso Category	Status
	Not Available

## 15.2. Chemical safety assessment

For further information please look at the Chemical Safety Assessment and Exposure Scenarios prepared by your Supply Chain if available.

## ECHA SUMMARY

Not Applicable

## National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	No (Methyl 4-benzylmorpholine-2-carboxylate)
Canada - DSL	No (Methyl 4-benzylmorpholine-2-carboxylate)
Canada - NDSL	No (Methyl 4-benzylmorpholine-2-carboxylate)
China - IECSC	No (Methyl 4-benzylmorpholine-2-carboxylate)
Europe - EINEC / ELINCS / NLP	No (Methyl 4-benzylmorpholine-2-carboxylate)
Japan - ENCS	No (Methyl 4-benzylmorpholine-2-carboxylate)
Korea - KECI	No (Methyl 4-benzylmorpholine-2-carboxylate)
New Zealand - NZIoC	No (Methyl 4-benzylmorpholine-2-carboxylate)
Philippines - PICCS	No (Methyl 4-benzylmorpholine-2-carboxylate)
USA - TSCA	No (Methyl 4-benzylmorpholine-2-carboxylate)

Continued...

## Methyl 4-benzylmorpholine-2-carboxylate

National Inventory	Status
Taiwan - TCSI	No (Methyl 4-benzylmorpholine-2-carboxylate)
Mexico - INSQ	No (Methyl 4-benzylmorpholine-2-carboxylate)
Vietnam - NCI	No (Methyl 4-benzylmorpholine-2-carboxylate)
Russia - FBEPH	No (Methyl 4-benzylmorpholine-2-carboxylate)
<b>Legend:</b>	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

## SECTION 16 Other information

<b>Revision Date</b>	11/07/2023
<b>Initial Date</b>	11/07/2023

## Full text Risk and Hazard codes

## SDS Version Summary

Version	Date of Update	Sections Updated
1.2	11/07/2023	CAS Number, Hazards identification - Classification, Composition / information on ingredients - Ingredients, Korean MSDS Number, Identification of the substance / mixture and of the company / undertaking - Supplier Information, Identification of the substance / mixture and of the company / undertaking - Synonyms

## Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

- EN 166 Personal eye-protection
- EN 340 Protective clothing
- EN 374 Protective gloves against chemicals and micro-organisms
- EN 13832 Footwear protecting against chemicals
- EN 133 Respiratory protective devices

## Definitions and abbreviations

- PC - TWA: Permissible Concentration-Time Weighted Average
- PC - STEL: Permissible Concentration-Short Term Exposure Limit
- IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists
- STEL: Short Term Exposure Limit
- TEEL: Temporary Emergency Exposure Limit
- IDLH: Immediately Dangerous to Life or Health Concentrations
- ES: Exposure Standard
- OSF: Odour Safety Factor
- NOAEL :No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value
- LOD: Limit Of Detection
- OTV: Odour Threshold Value
- BCF: BioConcentration Factors
- BEI: Biological Exposure Index
- AiIC: Australian Inventory of Industrial Chemicals
- DSL: Domestic Substances List
- NDSL: Non-Domestic Substances List
- IECSC: Inventory of Existing Chemical Substance in China
- EINECS: European INventory of Existing Commercial chemical Substances
- ELINCS: European List of Notified Chemical Substances
- NLP: No-Longer Polymers
- ENCS: Existing and New Chemical Substances Inventory
- KECI: Korea Existing Chemicals Inventory

**Methyl 4-benzylmorpholine-2-carboxylate**

NZIoC: New Zealand Inventory of Chemicals  
PICCS: Philippine Inventory of Chemicals and Chemical Substances  
TSCA: Toxic Substances Control Act  
TCSI: Taiwan Chemical Substance Inventory  
INSQ: Inventario Nacional de Sustancias Químicas  
NCI: National Chemical Inventory  
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

**Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]**

<b>Classification according to regulation (EC) No 1272/2008 [CLP] and amendments</b>	<b>Classification Procedure</b>
Acute Toxicity (Dermal) Category 4, H312	Expert judgement
Acute Toxicity (Inhalation) Category 4, H332	Expert judgement
Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3 , H335	Expert judgement
Acute Toxicity (Oral) Category 4, H302	Expert judgement
Skin Corrosion/Irritation Category 2, H315	Expert judgement
Serious Eye Damage/Eye Irritation Category 2, H319	Expert judgement

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