

## (3R)-3-Methylmorpholine hydrochloride

### Apollo Scientific

Chemwatch Hazard Alert Code: 2

Part Number: OR17129

Issue Date: 16/05/2022

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Safety Data Sheet (Conforms to Annex II of REACH (1907/2006) - Regulation 2020/878)

S.REACH.GBR.EN

## SECTION 1 Identification of the substance / mixture and of the company / undertaking

### 1.1. Product Identifier

Product name	(3R)-3-Methylmorpholine hydrochloride
Chemical Name	(3R)-3-methylmorpholine hydrochloride
Synonyms	Not Available
Chemical formula	Not Available
Other means of identification	Not Available
CAS number	953780-78-4*

### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Not Available
Uses advised against	No specific uses advised against are identified.

### 1.3. Details of the manufacturer or supplier of the safety data sheet

Registered company name	Apollo Scientific
Address	Whitefield Road, Bredbury SK62QR United Kingdom
Telephone	01614060505
Fax	0161 406 0506
Website	<a href="http://www.apolloscientific.co.uk/">http://www.apolloscientific.co.uk/</a>
Email	sales@apolloscientific.co.uk

### 1.4. Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	Not Available
Other emergency telephone numbers	Not Available

## SECTION 2 Hazards identification

### 2.1. Classification of the substance or mixture

Classification according to regulation (EC) No 1272/2008 [CLP] and amendments [1]	H335 - Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, H315 - Skin Corrosion/Irritation Category 2, H319 - Serious Eye Damage/Eye Irritation Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

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**2.2. Label elements**

<b>Hazard pictogram(s)</b>	
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<b>Signal word</b>	<b>Warning</b>
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**Hazard statement(s)**

<b>H335</b>	May cause respiratory irritation.
<b>H315</b>	Causes skin irritation.
<b>H319</b>	Causes serious eye irritation.

**Supplementary statement(s)**

Not Applicable

**Precautionary statement(s) Prevention**

<b>P271</b>	Use only outdoors or in a well-ventilated area.
<b>P261</b>	Avoid breathing dust/fumes.
<b>P280</b>	Wear protective gloves, protective clothing, eye protection and face protection.
<b>P264</b>	Wash all exposed external body areas thoroughly after handling.

**Precautionary statement(s) Response**

<b>P305+P351+P338</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
<b>P312</b>	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
<b>P337+P313</b>	If eye irritation persists: Get medical advice/attention.
<b>P302+P352</b>	IF ON SKIN: Wash with plenty of water.
<b>P304+P340</b>	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
<b>P332+P313</b>	If skin irritation occurs: Get medical advice/attention.
<b>P362+P364</b>	Take off contaminated clothing and wash it before reuse.

**Precautionary statement(s) Storage**

<b>P405</b>	Store locked up.
<b>P403+P233</b>	Store in a well-ventilated place. Keep container tightly closed.

**Precautionary statement(s) Disposal**

<b>P501</b>	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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**2.3. Other hazards**

REACH - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

**SECTION 3 Composition / information on ingredients**

**3.1. Substances**

1. CAS No 2. EC No 3. Index No 4. REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP] and amendments	SCL / M-Factor	Nanoform Particle Characteristics
Not Available	100	(3R)-3-Methylmorpholine hydrochloride	Not Applicable	Not Applicable	Not Available

**Legend:** 1. Classified by Chemwatch; 2. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 3. Classification drawn from C&L; \* EU IOELVs available; [e] Substance identified as having endocrine disrupting properties

**3.2. Mixtures**

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See 'Information on ingredients' in section 3.1

**SECTION 4 First aid measures**

**4.1. Description of first aid measures**

<b>Eye Contact</b>	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"><li>▶ Wash out immediately with fresh running water.</li><li>▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li><li>▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.</li><li>▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li></ul>
<b>Skin Contact</b>	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"><li>▶ Flush skin and hair with running water (and soap if available).</li><li>▶ Seek medical attention in event of irritation.</li></ul>
<b>Inhalation</b>	<ul style="list-style-type: none"><li>▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area.</li><li>▶ Other measures are usually unnecessary.</li></ul>
<b>Ingestion</b>	<ul style="list-style-type: none"><li>▶ Immediately give a glass of water.</li><li>▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.</li></ul>

**4.2 Most important symptoms and effects, both acute and delayed**

See Section 11

**4.3. Indication of any immediate medical attention and special treatment needed**

Treat symptomatically.

**SECTION 5 Firefighting measures**

**5.1. Extinguishing media**

- ▶ There is no restriction on the type of extinguisher which may be used.
- ▶ Use extinguishing media suitable for surrounding area.

**5.2. Special hazards arising from the substrate or mixture**

<b>Fire Incompatibility</b>	None known.
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**5.3. Advice for firefighters**

<b>Fire Fighting</b>	<ul style="list-style-type: none"><li>▶ Alert Fire Brigade and tell them location and nature of hazard.</li><li>▶ Wear breathing apparatus plus protective gloves in the event of a fire.</li><li>▶ Prevent, by any means available, spillage from entering drains or water courses.</li><li>▶ Use fire fighting procedures suitable for surrounding area.</li><li>▶ <b>DO NOT</b> approach containers suspected to be hot.</li><li>▶ Cool fire exposed containers with water spray from a protected location.</li><li>▶ If safe to do so, remove containers from path of fire.</li><li>▶ Equipment should be thoroughly decontaminated after use.</li></ul>
<b>Fire/Explosion Hazard</b>	<ul style="list-style-type: none"><li>▶ Non combustible.</li><li>▶ Not considered a significant fire risk, however containers may burn.</li></ul> <p>May emit corrosive fumes.</p>

**SECTION 6 Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

See section 8

**6.2. Environmental precautions**

See section 12

**6.3. Methods and material for containment and cleaning up**

<b>Minor Spills</b>	<ul style="list-style-type: none"><li>▶ Clean up all spills immediately.</li><li>▶ Avoid breathing dust and contact with skin and eyes.</li><li>▶ Wear protective clothing, gloves, safety glasses and dust respirator.</li><li>▶ Use dry clean up procedures and avoid generating dust.</li><li>▶ Sweep up, shovel up or</li></ul>
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	<ul style="list-style-type: none"> <li>▶ Vacuum up (consider explosion-proof machines designed to be grounded during storage and use).</li> <li>▶ Place spilled material in clean, dry, sealable, labelled container.</li> </ul>
<b>Major Spills</b>	<p>Moderate hazard.</p> <ul style="list-style-type: none"> <li>▶ <b>CAUTION:</b> Advise personnel in area.</li> <li>▶ Alert Emergency Services and tell them location and nature of hazard.</li> <li>▶ Control personal contact by wearing protective clothing.</li> <li>▶ Prevent, by any means available, spillage from entering drains or water courses.</li> <li>▶ Recover product wherever possible.</li> <li>▶ <b>IF DRY:</b> Use dry clean up procedures and avoid generating dust. Collect residues and place in sealed plastic bags or other containers for disposal. <b>IF WET:</b> Vacuum/shovel up and place in labelled containers for disposal.</li> <li>▶ <b>ALWAYS:</b> Wash area down with large amounts of water and prevent runoff into drains.</li> <li>▶ If contamination of drains or waterways occurs, advise Emergency Services.</li> </ul>

**6.4. Reference to other sections**

Personal Protective Equipment advice is contained in Section 8 of the SDS.

**SECTION 7 Handling and storage****7.1. Precautions for safe handling**

<b>Safe handling</b>	<ul style="list-style-type: none"> <li>▶ Avoid all personal contact, including inhalation.</li> <li>▶ Wear protective clothing when risk of exposure occurs.</li> <li>▶ Use in a well-ventilated area.</li> <li>▶ Prevent concentration in hollows and sumps.</li> <li>▶ <b>DO NOT enter confined spaces until atmosphere has been checked.</b></li> <li>▶ <b>DO NOT allow material to contact humans, exposed food or food utensils.</b></li> <li>▶ Avoid contact with incompatible materials.</li> <li>▶ <b>When handling, DO NOT eat, drink or smoke.</b></li> <li>▶ Keep containers securely sealed when not in use.</li> <li>▶ Avoid physical damage to containers.</li> <li>▶ Always wash hands with soap and water after handling.</li> <li>▶ Work clothes should be laundered separately. Launder contaminated clothing before re-use.</li> <li>▶ Use good occupational work practice.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.</li> </ul>
<b>Fire and explosion protection</b>	See section 5
<b>Other information</b>	<ul style="list-style-type: none"> <li>▶ Store in original containers.</li> <li>▶ Keep containers securely sealed.</li> <li>▶ Store in a cool, dry area protected from environmental extremes.</li> <li>▶ Store away from incompatible materials and foodstuff containers.</li> <li>▶ Protect containers against physical damage and check regularly for leaks.</li> <li>▶ Observe manufacturer's storage and handling recommendations contained within this SDS.</li> </ul> <p>For major quantities:</p> <ul style="list-style-type: none"> <li>▶ Consider storage in bunded areas - ensure storage areas are isolated from sources of community water (including stormwater, ground water, lakes and streams).</li> <li>▶ Ensure that accidental discharge to air or water is the subject of a contingency disaster management plan; this may require consultation with local authorities.</li> </ul>

**7.2. Conditions for safe storage, including any incompatibilities**

<b>Suitable container</b>	<ul style="list-style-type: none"> <li>▶ Lined metal can, lined metal pail/ can.</li> <li>▶ Plastic pail.</li> <li>▶ Polyliner drum.</li> <li>▶ Packing as recommended by manufacturer.</li> <li>▶ Check all containers are clearly labelled and free from leaks.</li> </ul>
<b>Storage incompatibility</b>	<p>None known</p> <ul style="list-style-type: none"> <li>▶ Air Sensitive</li> <li>▶ Hygroscopic</li> <li>▶ Store under argon</li> </ul>
<b>Hazard categories in accordance with Regulation (EC) No 1272/2008</b>	Not Available

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<b>Qualifying quantity (tonnes) of dangerous substances as referred to in Article 3(10) for the application of</b>	Not Available
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7.3. Specific end use(s)

See section 1.2

SECTION 8 Exposure controls / personal protection

8.1. Control parameters

Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment
Not Available	Not Available	Not Available

\* Values for General Population

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Not Available	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available

Not Applicable

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
(3R)-3-Methylmorpholine hydrochloride	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
(3R)-3-Methylmorpholine hydrochloride	Not Available	Not Available

8.2. Exposure controls

<b>8.2.1. Appropriate engineering controls</b>	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.</p> <ul style="list-style-type: none"> <li>▸ Local exhaust ventilation is required where solids are handled as powders or crystals; even when particulates are relatively large, a certain proportion will be powdered by mutual friction.</li> <li>▸ If in spite of local exhaust an adverse concentration of the substance in air could occur, respiratory protection should be considered.</li> </ul> <p>Such protection might consist of:</p> <p>(a): particle dust respirators, if necessary, combined with an absorption cartridge;</p> <p>(b): filter respirators with absorption cartridge or canister of the right type;</p> <p>(c): fresh-air hoods or masks.</p> <p>Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 70%;">Type of Contaminant:</th> <th style="width: 30%;">Air Speed:</th> </tr> </thead> <tbody> <tr> <td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td> <td>1-2.5 m/s (200-500 f/min.)</td> </tr> <tr> <td>grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).</td> <td>2.5-10 m/s (500-2000 f/min.)</td> </tr> </tbody> </table> <p>Within each range the appropriate value depends on:</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%;">Lower end of the range</td> <td style="width: 50%;">Upper end of the range</td> </tr> </table>	Type of Contaminant:	Air Speed:	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)	grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)	Lower end of the range	Upper end of the range
Type of Contaminant:	Air Speed:								
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)								
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Lower end of the range	Upper end of the range								

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	<p>1: Room air currents minimal or favourable to capture</p> <p>2: Contaminants of low toxicity or of nuisance value only.</p> <p>3: Intermittent, low production.</p> <p>4: Large hood or large air mass in motion</p>	<p>1: Disturbing room air currents</p> <p>2: Contaminants of high toxicity</p> <p>3: High production, heavy use</p> <p>4: Small hood-local control only</p> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 4-10 m/s (800-2000 f/min) for extraction of crusher dusts generated 2 metres distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p>
<p><b>8.2.2. Individual protection measures, such as personal protective equipment</b></p>		
<p><b>Eye and face protection</b></p>	<ul style="list-style-type: none"> <li>▶ Safety glasses with side shields.</li> <li>▶ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]</li> <li>▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].</li> </ul>	
<p><b>Skin protection</b></p>	<p>See Hand protection below</p>	
<p><b>Hands/feet protection</b></p>	<p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> <li>· frequency and duration of contact,</li> <li>· chemical resistance of glove material,</li> <li>· glove thickness and</li> <li>· dexterity</li> </ul> <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> <li>· When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.</li> <li>· Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.</li> <li>· Contaminated gloves should be replaced.</li> </ul> <p>As defined in ASTM F-739-96 in any application, gloves are rated as:</p> <ul style="list-style-type: none"> <li>· Excellent when breakthrough time &gt; 480 min</li> <li>· Good when breakthrough time &gt; 20 min</li> <li>· Fair when breakthrough time &lt; 20 min</li> <li>· Poor when glove material degrades</li> </ul> <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> <li>· Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.</li> <li>· Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential</li> </ul> <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.</p> <ul style="list-style-type: none"> <li>▶ polychloroprene.</li> <li>▶ nitrile rubber.</li> <li>▶ butyl rubber.</li> </ul>	

	<ul style="list-style-type: none"> <li>▸ fluorocautchouc.</li> <li>▸ polyvinyl chloride.</li> </ul> Gloves should be examined for wear and/ or degradation constantly.
<b>Body protection</b>	See Other protection below
<b>Other protection</b>	<ul style="list-style-type: none"> <li>▸ Overalls.</li> <li>▸ P.V.C apron.</li> <li>▸ Barrier cream.</li> <li>▸ Skin cleansing cream.</li> <li>▸ Eye wash unit.</li> </ul>

## Respiratory protection

Type -P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	P1 Air-line*	- -	PAPR-P1 -
up to 50 x ES	Air-line**	P2	PAPR-P2
up to 100 x ES	-	P3	-
		Air-line*	-
100+ x ES	-	Air-line**	PAPR-P3

\* - Negative pressure demand \*\* - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO<sub>2</sub>), G = Agricultural chemicals, K = Ammonia(NH<sub>3</sub>), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU)
- Use approved positive flow mask if significant quantities of dust becomes airborne.
- Try to avoid creating dust conditions.

### 8.2.3. Environmental exposure controls

See section 12

## SECTION 9 Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>Appearance</b>	Not Available		
<b>Physical state</b>	Divided Solid	<b>Relative density (Water = 1)</b>	Not Available
<b>Odour</b>	Not Available	<b>Partition coefficient n-octanol / water</b>	Not Available
<b>Odour threshold</b>	Not Available	<b>Auto-ignition temperature (°C)</b>	Not Available
<b>pH (as supplied)</b>	Not Available	<b>Decomposition temperature (°C)</b>	Not Available
<b>Melting point / freezing point (°C)</b>	Not Available	<b>Viscosity (cSt)</b>	Not Available
<b>Initial boiling point and boiling range (°C)</b>	Not Available	<b>Molecular weight (g/mol)</b>	Not Available
<b>Flash point (°C)</b>	Not Available	<b>Taste</b>	Not Available
<b>Evaporation rate</b>	Not Available	<b>Explosive properties</b>	Not Available
<b>Flammability</b>	Not Available	<b>Oxidising properties</b>	Not Available

Continued...

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<b>Upper Explosive Limit (%)</b>	Not Available	<b>Surface Tension (dyn/cm or mN/m)</b>	Not Applicable
<b>Lower Explosive Limit (%)</b>	Not Available	<b>Volatile Component (%vol)</b>	Not Available
<b>Vapour pressure (kPa)</b>	Not Available	<b>Gas group</b>	Not Available
<b>Solubility in water</b>	Not Available	<b>pH as a solution (1%)</b>	Not Available
<b>Vapour density (Air = 1)</b>	Not Available	<b>VOC g/L</b>	Not Available
<b>Nanoform Solubility</b>	Not Available	<b>Nanoform Particle Characteristics</b>	Not Available
<b>Particle Size</b>	Not Available		

**9.2. Other information**

Not Available

**SECTION 10 Stability and reactivity**

<b>10.1.Reactivity</b>	See section 7.2
<b>10.2. Chemical stability</b>	Product is considered stable and hazardous polymerisation will not occur.
<b>10.3. Possibility of hazardous reactions</b>	See section 7.2
<b>10.4. Conditions to avoid</b>	See section 7.2
<b>10.5. Incompatible materials</b>	See section 7.2
<b>10.6. Hazardous decomposition products</b>	See section 5.3

**SECTION 11 Toxicological information****11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008 Information on toxicological effects**

<b>Inhaled</b>	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled. If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures.
<b>Ingestion</b>	The material has <b>NOT</b> been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.
<b>Skin Contact</b>	The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.
<b>Eye</b>	This material can cause eye irritation and damage in some persons.
<b>Chronic</b>	Long-term exposure to the product is not thought to produce chronic effects adverse to the health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course. Long term exposure to high dust concentrations may cause changes in lung function i.e. pneumoconiosis, caused by particles less than 0.5 micron penetrating and remaining in the lung.

<b>(3R)-3-Methylmorpholine hydrochloride</b>	<b>TOXICITY</b>	<b>IRRITATION</b>
	Not Available	Not Available
<b>Legend:</b>	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

<b>Acute Toxicity</b>	✗	<b>Carcinogenicity</b>	✗
<b>Skin Irritation/Corrosion</b>	✓	<b>Reproductivity</b>	✗
<b>Serious Eye Damage/Irritation</b>	✓	<b>STOT - Single Exposure</b>	✓
<b>Respiratory or Skin sensitisation</b>	✗	<b>STOT - Repeated Exposure</b>	✗

Continued...



(3R)-3-Methylmorpholine hydrochloride

Mutagenicity ✘

Aspiration Hazard ✘

**Legend:** ✘ – Data either not available or does not fill the criteria for classification  
✔ – Data available to make classification

**11.2 Information on other hazards**

**11.2.1. Endocrine disrupting properties**

No evidence of endocrine disrupting properties were found in the current literature.

**11.2.2. Other information**

See Section 11.1

**SECTION 12 Ecological information**

**12.1. Toxicity**

(3R)-3-Methylmorpholine hydrochloride	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
<b>Legend:</b>	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

**12.2. Persistence and degradability**

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

**12.3. Bioaccumulative potential**

Ingredient	Bioaccumulation
	No Data available for all ingredients

**12.4. Mobility in soil**

Ingredient	Mobility
	No Data available for all ingredients

**12.5. Results of PBT and vPvB assessment**

	P	B	T
Relevant available data	Not Available	Not Available	Not Available
PBT	✘	✘	✘
vPvB	✘	✘	✘
PBT Criteria fulfilled?	No		
vPvB	No		

**12.6. Endocrine disrupting properties**

No evidence of endocrine disrupting properties were found in the current literature.

**12.7. Other adverse effects**

No evidence of ozone depleting properties were found in the current literature.

**SECTION 13 Disposal considerations**

**13.1. Waste treatment methods**

Product / Packaging disposal	Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate:

Continued...

	<ul style="list-style-type: none"> <li>▸ Reduction</li> <li>▸ Reuse</li> <li>▸ Recycling</li> <li>▸ Disposal (if all else fails)</li> </ul> <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. In most instances the supplier of the material should be consulted.</p> <ul style="list-style-type: none"> <li>▸ <b>DO NOT allow wash water from cleaning or process equipment to enter drains.</b></li> <li>▸ It may be necessary to collect all wash water for treatment before disposal.</li> <li>▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>▸ Where in doubt contact the responsible authority.</li> <li>▸ Recycle wherever possible or consult manufacturer for recycling options.</li> <li>▸ Consult State Land Waste Management Authority for disposal.</li> <li>▸ Bury residue in an authorised landfill.</li> <li>▸ Recycle containers if possible, or dispose of in an authorised landfill.</li> </ul>
<b>Waste treatment options</b>	Not Available
<b>Sewage disposal options</b>	Not Available

## SECTION 14 Transport information

### Labels Required

<b>Marine Pollutant</b>	NO
<b>HAZCHEM</b>	Not Applicable

### Land transport (ADR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. <b>UN number or ID number</b>	Not Applicable	
14.2. <b>UN proper shipping name</b>	Not Applicable	
14.3. <b>Transport hazard class(es)</b>	Class	Not Applicable
	Subsidiary risk	Not Applicable
14.4. <b>Packing group</b>	Not Applicable	
14.5. <b>Environmental hazard</b>	Not Applicable	
14.6. <b>Special precautions for user</b>	Hazard identification (Kemler)	Not Applicable
	Classification code	Not Applicable
	Hazard Label	Not Applicable
	Special provisions	Not Applicable
	Limited quantity	Not Applicable
	Tunnel Restriction Code	Not Applicable

### Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.1. <b>UN number</b>	Not Applicable	
14.2. <b>UN proper shipping name</b>	Not Applicable	
14.3. <b>Transport hazard class(es)</b>	ICAO/IATA Class	Not Applicable
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	Not Applicable
14.4. <b>Packing group</b>	Not Applicable	
14.5. <b>Environmental hazard</b>	Not Applicable	
14.6. <b>Special precautions for user</b>	Special provisions	Not Applicable
	Cargo Only Packing Instructions	Not Applicable
	Cargo Only Maximum Qty / Pack	Not Applicable
	Passenger and Cargo Packing Instructions	Not Applicable

**(3R)-3-Methylmorpholine hydrochloride**

	Passenger and Cargo Maximum Qty / Pack	Not Applicable
	Passenger and Cargo Limited Quantity Packing Instructions	Not Applicable
	Passenger and Cargo Limited Maximum Qty / Pack	Not Applicable

**Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

14.1. <b>UN number</b>	Not Applicable	
14.2. <b>UN proper shipping name</b>	Not Applicable	
14.3. <b>Transport hazard class(es)</b>	IMDG Class	Not Applicable
	IMDG Subrisk	Not Applicable
14.4. <b>Packing group</b>	Not Applicable	
14.5. <b>Environmental hazard</b>	Not Applicable	
14.6. <b>Special precautions for user</b>	EMS Number	Not Applicable
	Special provisions	Not Applicable
	Limited Quantities	Not Applicable

**Inland waterways transport (ADN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**

14.1. <b>UN number</b>	Not Applicable	
14.2. <b>UN proper shipping name</b>	Not Applicable	
14.3. <b>Transport hazard class(es)</b>	Not Applicable	Not Applicable
14.4. <b>Packing group</b>	Not Applicable	
14.5. <b>Environmental hazard</b>	Not Applicable	
14.6. <b>Special precautions for user</b>	Classification code	Not Applicable
	Special provisions	Not Applicable
	Limited quantity	Not Applicable
	Equipment required	Not Applicable
	Fire cones number	Not Applicable

**14.7. Maritime transport in bulk according to IMO instruments**

**14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

**14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code**

Product name	Group
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**14.7.3. Transport in bulk in accordance with the IGC Code**

Product name	Ship Type
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**SECTION 15 Regulatory information**

**15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture**

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2020/878; Regulation (EC) No 1272/2008 as updated through ATPs.

**Information according to 2012/18/EU (Seveso III):**

<b>Seveso Category</b>	Not Available
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**15.2. Chemical safety assessment**

Continued...

For further information please look at the Chemical Safety Assessment and Exposure Scenarios prepared by your Supply Chain if available.

## ECHA SUMMARY

Not Applicable

## National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Not Available
Canada - DSL	Not Available
Canada - NDSL	Not Available
China - IECSC	Not Available
Europe - EINEC / ELINCS / NLP	Not Available
Japan - ENCS	Not Available
Korea - KECI	Not Available
New Zealand - NZIoC	Not Available
Philippines - PICCS	Not Available
USA - TSCA	Not Available
Taiwan - TCSI	Not Available
Mexico - INSQ	Not Available
Vietnam - NCI	Not Available
Russia - FBEPH	Not Available
<b>Legend:</b>	<p><i>Yes = All CAS declared ingredients are on the inventory</i></p> <p><i>No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.</i></p>

## SECTION 16 Other information

<b>Revision Date</b>	16/05/2022
<b>Initial Date</b>	16/05/2022

## Full text Risk and Hazard codes

### Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

- EN 166 Personal eye-protection
- EN 340 Protective clothing
- EN 374 Protective gloves against chemicals and micro-organisms
- EN 13832 Footwear protecting against chemicals
- EN 133 Respiratory protective devices

## Definitions and abbreviations

- PC - TWA: Permissible Concentration-Time Weighted Average
- PC - STEL: Permissible Concentration-Short Term Exposure Limit
- IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists
- STEL: Short Term Exposure Limit
- TEEL: Temporary Emergency Exposure Limit
- IDLH: Immediately Dangerous to Life or Health Concentrations
- ES: Exposure Standard
- OSF: Odour Safety Factor
- NOAEL :No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value

**(3R)-3-Methylmorpholine hydrochloride**

LOD: Limit Of Detection  
OTV: Odour Threshold Value  
BCF: BioConcentration Factors  
BEI: Biological Exposure Index  
AIIC: Australian Inventory of Industrial Chemicals  
DSL: Domestic Substances List  
NDSL: Non-Domestic Substances List  
IECSC: Inventory of Existing Chemical Substance in China  
EINECS: European INventory of Existing Commercial chemical Substances  
ELINCS: European List of Notified Chemical Substances  
NLP: No-Longer Polymers  
ENCS: Existing and New Chemical Substances Inventory  
KECI: Korea Existing Chemicals Inventory  
NZIoC: New Zealand Inventory of Chemicals  
PICCS: Philippine Inventory of Chemicals and Chemical Substances  
TSCA: Toxic Substances Control Act  
TCSI: Taiwan Chemical Substance Inventory  
INSQ: Inventario Nacional de Sustancias Químicas  
NCI: National Chemical Inventory  
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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